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MAR. 16, 1953

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NEWS DIGEST

Domestic

Senate confirmation was expected promptly last week of President Reagan's nomination of Frederick B. Lee as Civil Aeronautics administrator and of Blaine Denny as member of Civil Aeronautics Board. (Appointments of these two men was forecast in *Airweek* March 23, p. 7.)

James Henderson Douglas, Jr., World War II chief of staff of the Air Transport Command, has been sworn in as Undersecretary of Air Force.

Proposed merger of Texaco Aircraft Corp. and its subsidiary, Luccombe Airplane Corp., will be voted on by stockholders at two meetings, Apr. 2 in Dallas. The agreement calls for exchange of three shares of Luccombe stock for one share of Texaco. Merger is proposed because of the economy possible in operation of Luccombe as a Texaco division.

Contract totaling \$35 million for jet engine power packages and engine components have been awarded by Boeing to Holly Aircraft Corp., producing the Grady Vista, Calif., firm's backing is \$185 million. Another Boeing jet contract of a "variable" amount for tips and control sections is announced by Texaco Aviation Division, Buffalo, N. Y.

Aircraft Service Airmen is seeking industry-wide facilities and experience to assist the armed forces in attaining "efficiency, economy and safety" for greater national defense. Offices of the new organization, Thomas Wells, Pacific Aerospace Corp., president; Robert McCulloch, Tucson, vice president; and Miss Ballou, Spokane Aircraft, secretary-treasurer.

Operational success in the Far East of 1,000 flying hours has been set by a Fairchild C-119 Flying Boomer attached to a USAF squadron based in Japan.

J. W. Miles, former independent seaplane manufacturer and retired engineering professor, died Feb. 26.

An Transport Area seminar on Cost-effective aircraft will be held Mar. 24-25 for engineering and maintenance personnel from 15 airlines at Lockheed's Burbank, Calif., plant.

Helicopter design will be taught by Stanford University's Division of Aero-



CIVIL PRODUCTION of new H119 12 B Sikorski helicopters, like the one illustrated above, started only this month. Last year a \$16,000. Fulfillment of military orders on schedule make it possible for the Yale Air, Calif., company to offer "quick delivery." The 12-B is similar to the U-8.

Army HO4S and is powered by a 180-hp. five-cylinder engine. Standard equipment includes dual controls, engine time controls, fully enclosed cockpit and dual landing gear. The new schedules represent H119's first large-scale capital production since start of Korean war.

Technical Engineering in classes scheduled to start during the spring quarter.

Aeronautical Engineering scholarship for two years of study at Georgia Institute of Technology has been set up by Hawthorne School of Aeronautics, Menlo Park, Calif.

Slack Aircraft has joined the Flight Safety Foundation, joining the organization's membership to more than 20 airlines and 3,000 pilots.

Lane Aviation Co., Columbus, G., and Lynch Flight Service, Billings, Mont., have been granted licenses to fly chartered planes from their base airports to limited areas in Canada.

Financial

Flying Tiger Line profits gross revenues of more than \$15 million for the year ending June 30, compared with last year's \$22 million.

Solar Aircraft Co., reports total sales of \$51,757,808 for nine months to Jan. 31, a 92% increase over the same period a year earlier. Net income was \$2,188,490.

Ryan Aeronautical Co. reports sales totaling \$9,356,180 during the three-month period ending Jan. 31, producing a net profit of \$381,217 after taxes.

Dennis Helicopters' authorized capi-

talists has been increased by stockholders from 500,000 to one million shares.

Boeing Airplane Co., Seattle, issued a net of \$35,167,366 during the first nine months of 1952, compared to \$37,148,751 for all of 1951. The same year has declared a 5% per share dividend to 14,506 stockholders of record, a total payment of \$1,642,900.

International

Peter J. C. Vos, managing director of Fokker Aircraft Co., died Feb. 23 in Amsterdam.

Bell's Fiat SpA Corp. has been granted a \$8 million USAF contract for 115 spare parts.

Portuguese air pilots will arrive this week in Canada for training at North Atlantic Treaty Organization bases set up by the Canadian government.

Canada's Department of Defense ordered aircraft frames and equipment totaling \$2,219,200 during the first six months of 1952.

West Germany's new airline is named Luftverkehrsbetriebsgesellschaft Ag (Air Transport Equipment Co. Ltd.).

Scandinavian Airlines Service—operated jointly by Sweden, Norway and Denmark—reports receipts last year totaled \$194 million.



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3-II SAFETY CLAMPS

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NEW HELICOPTER BLOWN—Initial photograph of the new Bell XH-1 subsonic surface rocket engine which was flown for the first time at Fort Worth, Tex., Mar. 3. Photo has been intensively retouched. Craft is powered by a 1,000-hp F4W-1 XH-1 mounted just forward of the tail. Considerable exhaust gas is shown in the XH-1's long, narrow nacelle.



COPIES FOR SHORT LANDING—Shut XS-3 enables everything wing, smoothly gives a zero wing flow of small patches to hold in landing, no danger of stall. The craft is being used to investigate flight phenomena with wing swept 50, 60 and 65 deg. Wing sweep is varied on the ground. Forward landing gear also can be adjusted in accordance with different wing positions.

New Aircraft In the News

TWINNAVION DELIVERY—Means took delivery of his new Twin Navion from John Riley, president of Riley Aircraft Co., Ft. Lauderdale, Fla. The twin-engine lightplane has attracted considerable attention. Twin Navion Corp. is slated to build 100 Twin Navions at Greenville, Tex., under contract from Riley. Powered by two 150-hp. Lycomings, top speed is 175 mph. Gross weight is 3,550 lb.



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WHO'S WHERE

In the Front Office

John E. Northey, former president of Northrup Aircraft, Inc., has been named by Garrett Corp., Los Angeles, as part-time consultant to president J. C. Glavin.

Kenneth L. Baumgardner has been elected president of Northwestern University, Ohio.

Vagil W. Buckett is president of Epperson Aircraft Co., Kansas City. Mr. Other, former of the new surplus service and repair firm, is Lee Flowers, vice president, Louis S. Bishop, secretary, and Paul Campbell, senior manager.

Dwight J. Davis, consultant to Sperry Corp., has been named president of Wheeler Insulated Wire Co., Waukegan, Conn.

Lorenson A. Hylford has been elected vice president-engineering of Bendix Aerospace Corp., Detroit.

Delmond S. Getts is the new vice president-engineering of Root Products Engineering Co., Springfield, Ohio.

P. N. Jones has been appointed special consultant to the senior vice president of Boeing Aerospace Co., Seattle. New staff engineer in Boeing's newly formed aircraft research and development unit is William H. Cook, II, W. Williams, II, J. Longfellow and E. G. Christensen.

William M. Kufeldt has been named assistant to the vice president-assembly and engine, Remit Aircraft, Inc.

Changes

James H. Strubbs, vice president of W. E. Coker & Co., has been elected a director of The American Cyanamid Co.

Mr. E. Walker has been named treasurer of Alaska Airlines.

R. N. Hollingshead Jr. has been elected a member of the board of directors, Robert Aircraft Corp., Canfield, N. J.

Ray J. Boudreau has been appointed assistant secretary of Lons, Inc., Grand Rapids, Mich.

L. M. Gossage, former president of South Air Freight, Inc., is now cargo sales manager for Pacific Northwest Airlines.

Gilbert G. Buchholz has been named chief engineer of Powers Air Lines.

C. C. Shuler has been named chief plant and industrial engineer, Chas. Airline Co., West Trenton, N. J.

James Rutledge has been promoted from chief engineer to production agent of Remit Aircraft, Inc.

Honors and Elections

Don L. Walter, engineering manufacturing director at Magnetics Aircraft Co., Van Nuys, Calif., and Magnetics engineers John A. Drake and James C. White have been recognized for technical innovation at the NACA.

Mark Mills, consultant to North American Aviation's storm research department, has been appointed to the scientific advisory board of the U. S. Air Force.

INDUSTRY OBSERVER

Despite a growing backlog of British jet transport orders, there is likely to be further airline buying of Douglas, Lockheed and Convair piston-powered transports before the first orders are placed for an American-designed jet transport.

Alison is preparing to flight test its F71 turboprop in a B-45 flying test but had not received 300 hp all-weather NACA's altitude test chamber at Cleveland. The 3,000-hp-turboprop jet from a good production future as the powerplant for McDonnell-built Douglas (F7H) Navy fighters and Douglas RB-44 and B-46 bomber types. The F71 also will power an advanced version of the Northrup F-105 and the Republic F-105.

Advanced development of the Allison turboprop series is scheduled to produce the T56, a single power unit used at 3,750 shp, and the T58, a double T56 unit coupled to a single set of propellers to produce 7,500 shp. T58 will be used as the experimental Republic F-4H while the T56 is being considered for larger versions of the Lockheed C-130 transport now awarded for the T59-shp Allison T58.

Look for Northey's newly recognized engineering staff headed by Edgar Schenck, designer of the North American Mustang and Sabre, to come up with a temporary delisting of the Sabre. Scheduled is a strong expansion of the delta design.

First Lockheed F-94C Starfires have been delivered to a USAF combat group. They are replacing earlier F-94 models in the all-weather interception wing at Otis AFB on Cape Cod.

Three Sikorski H-19 Army helicopters will serve as aerial trucks in the latest Nevada atomic bomb tests, having tailoring equipment onto mounting positions to set up a network to transmit the atomic movements to a nationwide audience. Starfires will also be Sikorski H-19s option in the first atomic missions under atomic conditions.

Navy planners who are enthusiastic about aerial refueling operations for conventional aircraft point out that one of the main advantages will be for emergency transatlantic to aircraft live as well as their return to the carrier from combat missions. Under present conditions, isolated ships making emergency landing or ditching through actual carrier landing operations and are a tough operational problem.

Vietnam-American news state that their Supermarine Swift fighter has flown above the speed of sound several times, but do not indicate if transonic flight was achieved at level flight or a dive. The Swift, recently received by USAF after evaluation for all-weather procurement with M54A, is scheduled for squadron service with the Royal Air Force this summer.

Canadian Pacific Coast 14 crash at Karachi will make it difficult for the airline to operate its planned trans-Pacific service this spring. CPA has one other Comet on order. Only chance of getting more model 14s appears to be from BEAC which has two Comet 14s on order for delivery sometime later this year. DeHavilland will build a total of 21 Comet 14s.

A latest check on the off-shore aircraft procurement program indicates a \$100-million contract for the Boeing 707, \$160 million for the Douglas DC-8, and \$70 million additional to be spent in "debt support" for the European aircraft industry. But not for the latter had still in the Clinton Rogers built under license in Italy to meet the all-weather NATO requirement. It is the G. Al. Royal, USAF chief test pilot, is now required to fly further flight tests at the Javelin.

De Havilland DH-110 night fighter again is being considered for a small RAF order—possibly 25 aircraft. De Havilland is pushing the plane for export sales.

New Low Fares Signal . . .

Boom for Trans-Atlantic Aircoach Travel

- Half-million passengers expected during 1953.
- Tours and Europe coach service new attractions.

By Lee Moore

The greatest boom in trans-Atlantic travel history starts Apr. 1 when new air coach fares go into effect. Most trans-Atlantic flights already are booked solid from April through July for Pan American, Trans World Airlines and many foreign flag lines. The airlines are juggling schedules frantically, trying to get extra flights for the peak summer season.

Here are the main developments: • A half-million air travelers will cross the Atlantic to and from Europe in 1953, TWA predicts. That will double the average volume of passengers, year after year.

• Most airlines have increased coach fares 10 to 50% over last season. • Immigration of European aircraft will end Europe and Near East flights in 1953.

• All European tours will be aircoach and travel agents at rates as low as \$10 a day are just beginning to structure fares planning for many of the 50 million post-war emigrants.

• Queen Elizabeth's coronation slated for June 2 has trans-Atlantic flights booked solid in May and June. • CAB delayed approval of the air corridor agreements of the Intercontinental Air Transport Area until last week. This has cramped advertising and confined some scheduling and ticketing, but the delay will not be bad because of the heavy summer demand for April and May travel.

• New Mexico-TWA is only the second run of trans-Atlantic coach rates and the first year of coach travel within Europe and the Near East. It is the new low fare strategy that CAB delayed approving—officially because the airlines refused to show CAB the detailed regulations and regulations of the IATA fare conference and final agreements.

The new Atlantic rates will be 5% higher than last year, to pay for new mail services, which was not provided

Coach Booms International Growth

(TWA International and Pan American Atlantic Division 1951-53)

Kerosene passenger miles (90 thousands)	Coach	First-class	Total
Summer Half (Apr-July)			
1951	13,640	474,670	493,145
1952	20,811	406,249	624,280
Winter quarter (Oct-Dec)			
1951	4,479	335,341	205,781
1952	8,112	116,952	247,084
Load factors			
Summer half	Coach	First-class	Overall
1951	64%	69%	67%
1952	71%	69%	71%
Winter quarter			
1951	58%	65%	61%
1952	56%	59%	59%

• 1951 coach in Europe served in the Americas only. Trans-Atlantic coach in TWA and PAA started May 1, 1952, increasing coach capacity 50% and adding Europe, Europe and Near East routes (which have had no coach route) by 20%.

SOURCE: TWA and PAA reports of coach to CAB

last year. Airlines fear that offering seats for sale at the air coach reasonable rates, since they could reduce profits and have more seats to be bought. The trans-Atlantic coach fares will be 30 to 25% lower than first class, but still much higher than those in the U. S. Europe coach fares will average 3 to 10 cents a passenger mile, compared with the coast-to-coast Atlantic coach rate and 4 to 14 cents a mile on U. S. coach routes. Provision Europe coach rates will be 10 to 12 cents a mile, compared with 30 cents trans-Atlantic and 6 cents in the U. S.

• CAB View-CAB approved the trans-Atlantic coach but not the European coach but not. CAB had hoped the European coach and coach fare would be considerable more. They are still much higher than first-class fares in the U. S. but the Board feels the position that is Europe's business and the U. S. should not interfere.

The Board opinion, issued last week, expressed strong disapproval of the way the IATA tariff agreements were made. The Board therefore refused to give approval for nearly three months. From Jan. 1 until last week—meeting by TWA and Pan American to submit detailed explanation of how and why IATA made these agreements.

The IATA limitations are so complex

that TWA members and the CAB staff say they still do not understand a large part of them, but approved them anyway to permit European coach fares to take effect Apr. 1.

The Board also points out that in approving the U. S. coach membership in the IATA May 1, last year, CAB stated that the airlines agreed to alter fares and schedules of coach service for its inspection. This is because those airlines of the far agreements gave the airlines members from U. S. air-traffic laws. "How can we grant this agreement," a CAB official asked, "if we don't know what the agreement is?"

• CAB Objections-The Board opinion last week also took exception to other characteristics of the agreements: • Making all regulations; introducing no amendments cannot disapprove one without nullifying all.

• Constant special privileges and exceptions to individual airlines. For instance, the new IATA rules have permitted lines to operate first class for coach service DG-60 as much from Europe. Their articles are that it is that has two lines to split up in their with two types of service. Another example of a special grant is an extra fare because allowance for European and Greek airlines. They asked this

concession as an extra inducement to passengers to offset the sales disadvantage of their aircraft comparatively disadvantage equipment.

• Delay "Kilpatrick" Fare-CAB delayed decisions on the Pacific fare submitted by IATA because they included a special "Kilpatrick" fare which the Board considers discriminatory—a special privilege in the coastal air coach rates for residents to emigrate.

The Board says it is "fully cognizant of the desirability of facilitating emigrant traffic" but adds that the service should be handled through legal procedure such as government charter to be at the airport, reduced fares, etc. • Tour Packages-Package fares are to do more to increase European travel than any other since the last time trans-Atlantic fare cut of last year. The new tour package will be offered and open to guests from the living and sight-seeing expenses of over the most frequent travelers.

For instance, KLM's "Thrifty Dutch and Tour" costs \$10 a day, including all everything—meals, board, rent, car transportation and sightseeing. The fare also is 10 cents in European country at 10 cents for \$100 limit. Considerations of these items affect further flexibility at market additional cost. The fare stopover privilege allows a traveler to make one or a combination of three times and then move on to other European cities at his own living expenses. But as an additional in transportation cost. It is meant to make his way back without through Europe to the U. S. It is as before, he can stop over in Paris, London and Shanghai on his return air ticket at no additional cost.

• Airline Outlook-Pan American and TWA are not predicting how much their business will increase this year over last, but both foresee good business. When they expect substantial profit. • How is a roundup on summer plans of some major trans-Atlantic lines: • Pan American. Plans to add 11 flights a week New York and four from Montreal. This compares with six New York and three Montreal last season. First-class 54-60 seat Stratosphere service is scheduled at 11 flights a week New York and four from Montreal. • BOAC. Uses the only thing that would reduce volume of its coach service this year will be lack of suitable equipment. The company hopes to be able to schedule a few more than 14 trans-Atlantic flights per week but is by obtaining extra equipment.

All British European Airlines agree that it is the plan to "Silver Streak" London Paris service. • Scandinavian Airlines System will make than double last year's service with 14 coach and six first-class flights per week. SAS operates 40 and 40 coaches and 39 passenger DG-60 first-class planes. Last summer, SAS ran six coach and four first-class flights a week across the Atlantic.

As Pan Am has scheduled eight coach and eight first-class flights a week across the Atlantic. As Pan Am is considering 10 coach seats to use Comet ones, which may add a few more seats to the present 18-passenger capacity.

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Martin Wins In NWA 2-0-2 Suit

Tentative which showed that CAA engineers "who are experts in their profession" approved and certified the Martin 2-0-2 aircraft type. The type is a derivative of a series of three of Class 1. Martin 2-0-2, delivered to the three-engine aircraft, had brought against it by Northwest Airlines.

The owner had charged in district federal court, Cleveland, that the manufacturer was negligent in design, construction, workmanship and testing of the 2-0-2. It had modified and delivered to NWA. The airline had alleged that because Martin had not been responsible for its maintenance, the owner was liable on the plane, one of the aircraft had crashed during a storm over Wisconsin on Aug. 28, 1946, with loss of 10 passengers and three crew members.

Contributing to the jury's decision was testimony that Northwest engineers had consulted, worked with, and assisted Martin in planning and construction of all the planes delivered to the owner. Also, testimony that the trial was alleged negligence on part of the pilot in attempting to fly through the intense storm rather than turn it, although he reportedly had ample opportunity of acquainting himself with the owner's severity.



PLASTIC MARKERS on Station scope spot plane in 100-mi. radar control pattern.



FINAL GUIDANCE from standard approach zone into ILS is monitored on these scopes.

Radar Breaks Bad-Weather Jams

By Robert Hotz

Radar traffic control at Washington National Airport has developed techniques offering a major improvement in monitoring airline schedules during instrument weather.

As a result of 16 months' continuous experimenting and use of radar, full radar traffic control, the following results have been achieved:

- Instrument Flight Rule (IFR) capacity of the airport has doubled.
- Traffic delays due to weather have been cut to one-third of former time.
- "Stacking" has been virtually eliminated.
- Departure delays have been cut from a maximum of 4 hr to a maximum of 10 min.

- Traffic delays due to missed approaches or bad aircraft have been virtually eliminated.
- Time required to unseat traffic jams resulting from sudden development of bad weather forcing wholesale shifts from visual to instrument flight plans has been reduced materially.
- Safety of transatlantic traffic through positive air-traffic control has been increased.

Some radar procedures successfully tested at Washington already are being applied at the New York and Chicago areas. Eventually, the Washington radar pattern will be applied to all of the 51 busiest U. S. airports, where Civil Aeronautics Administration plans installation of Airport Surveillance Radar (ASR) and Precision Approach

Radar (PAR). In addition, radar approach control techniques will be used at 31 additional airports, where CAA plans only ASR installations. To date, 10 airports—including Washington, New York and Chicago—have been equipped with ASR and PAR.

Although much of the pioneering in radar traffic control was done at Chicago Municipal Airport, Washington National was picked for the initial full-scale operation for three reasons.

- High density of traffic. It is the third busiest airport in the country.
- Complexity of traffic patterns. The traffic pattern includes operations at Bolling and Andrews Air Force Bases and Anacostia Naval Air Station.
- Availability of a long-range (100-mi) search radar that introduced the control net into the airspace converging on Washington.

CAA eased the main burden of the Washington operation with the assistance of a special traffic control center, which included representatives of Air Transport Association, Air Line Pilots Association, Air Force, Navy and Coast Guard. Air Transport Association is particularly enthusiastic about the results achieved with Washington radar control on scheduled airline operations.

ATA vice president for operations, Milton Arnold, and the radar traffic control permits airline IFR operations at virtually the same capacity as VFR, and has shifted the airport operating bottleneck from the air to the ground, where lack of ramp handling and parking facilities are the limiting factors on scheduled airline operations at Washington National.

Washington National operational statistics compiled by chief controller Thomas A. Houghton, Jr., during the three-month bad weather period of the winter of 1952 and 1953 show the following difference before and after radar traffic control had become operational:

- 1952 without radar control—2,219 IFR landings and takeoffs. Total traffic delay 76 hr. 35 min.
- 1953 with radar control—5,578 IFR operations. Total traffic delay 9 hr. 9 min.

The Washington radar system uses the following equipment:

- MEW with Salsburg. The long-range Microwave Early-Warning Radar is a new service equipment given to CAA by USAF. It has a civil range of 100 miles and is located in the Airways Traffic Control Center (ATCC), where it is presently displayed on two Salsburgs.
- Navy weather display. This provides the data of an offshore radar scope and also supplies heading and ground speed information. Both the MEW and Salsburg are built by General Electric Co.

This equipment is used by ATC to

control traffic before and after it enters the airport approach control zone. It can also call back aircraft, provide thunderstorm warning service in the Washington area and give radar separation to traffic approaching and leaving the Washington area.

- Airport Surveillance Radar (ASR-1). Aboard this unit is located on a hilltop on Arlington. The scope is on the airport control tower, with a curved beam rotating scope and operator for daylight operations. ASR-1 is built by Hughes Electronics of Los Angeles and has a range of 30 mi. The radar traffic controllers working the ASR-1 scope pick up traffic reported by ATC to the base radar approach area in the Washington area and direct it to a landing. For long-range aircraft using the instrument landing (ILS) localizer course, a transmission of those aircraft from the scope station.
- Precision Approach Radar (PAR-1), otherwise known as CCA. The CCA scopes are located in the airport control tower under the same lens as ASR. Two scopes, each giving both azimuth

and elevation information, are incorporated in one scope but 10-mi range and the other a three-mile range. A separate controller operates the PAR, gives the aircraft pilot a CCA approach if requested, in mountain has ILS approach and gives warning information if serious deviation from the ILS path is noted. PAR-1 also is made by Hughes.

- Airborne VHF/DF. The Bendix manufacturing division radar equipment is installed as part of both the Salsburg and ASR equipment and enables radar traffic controllers to get a bearing on an aircraft while still in range when it transmits on VHF.
- VHF air-to-ground radio communications. The main traffic control system is dependent on direct radio communications between aircraft in the traffic pattern and the airways and approach areas. Formerly communications were relayed via airline or CAA radio stations. The elimination of the three to 10-min. communication delay has been a major factor in speeding up the traffic flow.

Finally here is how the Washington radar works.

Traffic on the airways converging on Washington is picked up by ATC on the MEW scope 50 mi. out and fed into the four main approach gates in Washington terminals. These approach gates are electronic "kiss" of sorts kind, usually a fan center in a compass location. They are from seven to 20 mi. from the airport.

As soon as entering traffic is picked up and identified on the Salsburg, normal airway separation of 15 mi. is reduced to five because of the positive position indication on the radar scope. Along the airways, ATC has to rely on the pilot's report of where he thinks his aircraft is, but on the radar scope, ATC knows where the plane is. ATC also brings inbound traffic down from assigned cruising altitudes to 2,000 ft. over the approach flow.

• Control Stack—At these four approach control working the control tower ASR picks up traffic. Usually two controllers work the tower scope, each taking two approach gates with a third



French Announce Mach 1.5 Interceptor

By Ross Houshka
(McGraw-Hill World News)

Pulse-A French supersonic interceptor of novel design made its first test flight from the Melun Villaroche airport last May 3.

The S. O. 1006 Trident, built by the state-owned company SNCASO, is the first French plane designed to exceed the speed of sound in horizontal flight. Michel Donath Mytasse, it's been called the "jet," barely in development.

The Trident officially is a supersonic aircraft. The announcement of its first flight recently and that the plane had performed satisfactorily and that tests would continue for several months to test supersonic speeds would be attempted.

• **Straight Wings**—Well-rehearsed aviation circles, however, describe the Trident as a response to the French Air Ministry's search for a speed interceptor with a very fast rate of climb and a relatively slow landing speed so that less elaborate and costly base facilities would be required.

The Trident is a very small light-plane with unusually short, straight wings. It is powered by two Turbomeca Marston II jet engines at 800-hp thrust placed in nacelles at each wingtip. In addition, it carries a rocket motor and fuel for only a few minutes' operation.

The rocket was built by the Societe d'Etudes de Propulsion par Reaction and is reported to have a thrust of 100 lb. thrust. With the rocket in operation,

the plane is expected to reach speeds of about Mach 1.5. When the rocket fuel has been exhausted, when weight considerably, the plane can land at a speed substantially lower than any other modern fighter.

• **Second Prototype**—The Trident is the result of studies begun by SNCASO in 1948. Construction of the first prototype began in Gonesse in 1951, and a second prototype now is being built.

The rocket propulsion was developed after extensive flight tests of smaller but less powerful rockets on the four prototypes of the SO 1021 Epervier. Details of the construction of the new interceptor are secret, but it is reported that the Trident is relatively simple and can be built rapidly in large quantities.

ness posing traffic information between them. A second SSR scope is being installed at Washington National tower, so each controller eventually will have his own scope. Traffic separation is reduced to visual radar and the aircraft vectored into their final runway approach heading along the ILS localizer.

"Staircase" and "holding" have been virtually eliminated. By reducing the separation intervals between aircraft and vectoring them into the final runway heading by various paths and at various distances from the field, traffic can be kept at a steady flow onto the landing runway. Usually no more than six or seven 100-knot turns around the approach fix or a slightly longer path onto the final approach heading is required to maintain the three-minute separation between planes in the approach area.

► **Departure Control**—Departing traffic is closed by ASR and picked up by ATIS three miles from the end of the takeoff runway. ATIS then vectors the departing traffic to its assigned course and crossing altitudes. Grounding, or precluding traffic is kept high and departing traffic low so that a simultaneous flow can be maintained in both directions.

Flights are given reports on traffic in their immediate vicinity and vectors to avoid if necessary.

Tactical experience with the Washington system indicates two definite requirements for improvement:

► **Altitude information on the radar screen**. At present, no altitude information is reflected (except furnished by the radar and must be obtained from the aircraft). This is not satisfactory and causes an unnecessary load on the VHF com-munications system.

► **Airborne radar becomes**. Aircraft have an way to identify themselves positively on the radar scope to the traffic controller. Just as the government committees have been working on this problem for several years, but no solution has been reached, although military aircraft have been using such identification equipment since early in World War II. Aircraft are now identified by electronic means provided by the traffic control fix, taking special heading as directed or by a VHF/DIF beacon. This is far from ideal.

Airline Insurance Studied

(McGraw-Hill World News)

Rome—Scheduled airlines agreeing to insure would be favored by a bill introduced in the House of Deputies to cover \$4,000 accident insurance policies on each passenger.

The proposed air insurance legislation also would hold owners liable for loss or damage of baggage, setting the maximum policy payment of per passenger at \$750.



REAR VIEW of MiG which was flown into Allied territory in Europe shown from black and white film. Vertical fins appear higher and more rounded than on earlier models.



TOP View of MiG shows high degree of sweep and ruddy forebody that characterizes the Red fighter. Note that nose cone aimed in banking angle. Deflected flap and drooping cockpit outline of tail fin.

Allies Get Look at Intact MiG

No radical new equipment found on 3-year-old model flown into Denmark; engine is a copy of early nose.

Copenhagen—Military observers met with the two German pilots giving their first look at an intact MiG became a young Polish pilot made a bank for them.

Although the pilot, Franz Gerold, said his plane was clearly painted over with a camouflage pattern at Vardane, near Copenhagen, the aircraft was not damaged.

Since Gerold landed May 5 at Roskilde Airport in Denmark, Danish pilots did not touch the Polish craft. The MiG—apparently an older model built about three years ago—had been taken apart, packed into seven crates, shipped to Sweden and shipped to the mainland. It was being put together again at Vardane.

► **To Be Returned**—There is indication that Poland will get the MiG back as due compensation. But the Russian air force was too short to launch a jet fighter, so it that at Vardane. That one only

be done from Roskilde Airport in Copenhagen.

Bombing observers noted no radical new equipment, nor did the aircraft have advanced features. The MiG-17 and MiG-19 are thought to be the latest.

The engine appears to be an early copy of the Red-Engine Nine captured from Berlin to Russia in 1945. The Russian designation is V-33.

► **Smooth Finish**—The plane's surface was called exceptionally smooth, the skin polished to a brilliant finish. Skin appeared to be lacquer finished, joints were smooth and flush, and rivets were described as up to vintage standard. Descriptions stressed the excellent workmanship and maintenance practices reflected in its appearance.

Gerold observed that the MiG in standard paint looked remarkably like Soviet Union, with slender vertical fin and much more. A two-way radio was thought to be VHF.

The MiG's engine was said to be a copy of a German type of World War II and lighter than the standard German engine. No bomb racks were under the wings, nor were there any other ordnance mounted. When asked about the engine, Gerold said it was a copy of a German type of World War II and lighter than the standard German engine.

Observers didn't expect official reports of this MiG case, if all political implications have been lightened by the Danish Defense Ministry.

(First reports appear in press) with known MiG characteristics as indicated.

as an earlier, USAF, evaluation (Version 1000 July 7, 1952, p. 100-84).

► **Top Front**—Poland-Gerold's flight started the morning of May 5, when he took his MiG to look out from Roskilde Airport near Copen in the former German territory of Poland. After about half an hour at 15,000 ft., he performed his three-point turn and landed for Roskilde.

He put down on the outer limit of a grass strip less than 1,000 ft. long which passed by the Roskilde Airport, coming in with full flaps down at a speed above 250 mph, rolled to within 100 ft. of the end of the strip then ground looped. The only damage was three drooping of the right landing gear. There was still fuel in the main tank.

Gerold was wearing a leather flight suit and helmet, but no parachute.

Col. Erik Rasmussen, investigating the MiG for Danish authorities, estimated its speed is in the 250-300 mph range.

► **First Test**—In a series, Gerold's engine was described as first test as a NATO member. At present, details are being sent to the Danish Air Force, and all NATO members have indicated they cannot wait to talk of the aircraft to see new ones as other aircraft.

Poland has demanded the plane's return but the Danish are accusing the Poles of making this incident with the false aerial military strength and demand them to investigate the reason for the flight.

Propellers and Other Products of Plants Manufacturing Aircraft Propellers

Value of shipments, by quarter, January-December 1952

(All figures in thousands of dollars)

Year	Value of all products	Propellers and parts total	Military aircraft total	Civilian aircraft total
First quarter	\$18,594	\$12,725	\$29,419	\$4,664
Second quarter	16,491	14,737	25,662	7,195
Third quarter	15,499	14,291	27,669	6,448
Fourth quarter	49,124	46,117	54,526	5,591
Total	\$115,341	\$110,346	\$116,716	\$18,298

Prop Shipments Up 39% in 1952

U. S. propeller manufacturers shipped a total of \$115.3 million worth of propellers and parts in 1952, up 39% over 1951 shipments of \$108.2 million.

Because of the Census and Civil Aeronautics Administration moved the figures partly in a revision of propeller manufacturers in 1951, as compiled from 10 U. S. propeller producers.

Major share of propellers produced went to the military. They received \$11.7 million or 10% of the total 1952 shipment. Civilian aircraft manufacturers got the remaining \$103.6 million in propellers.

The military received 47% more propellers than in 1951, and shipments to civil manufacturers increased 45%. Production peaked during the first three quarters of the year, declined in the third and rose considerably in the final quarter of 1952.

C-119 Fuselage, Tail Sections Beefed Up

Structural modification of the Fairchild C-119 Packet seen to solve some structural problems encountered in the Korean campaign since the plane was introduced, according to the Aircraft Division of the Fairchild Engine and Airplane Corp., Hagerston, Md.

Modifications were aimed at strengthening the fuselage and tail boom and improving flight control characteristics. Initial modifications were incorporated in RQ models coming off the Hagerston line for the Marines. All changes will be incorporated in C-119 models, which are now being built at the Air Force and in C-119s, now being built at Hagerston.

► **Final Modification**—This will be done.

► **Vertical** has added to tail section.

► **Changes** in wing tube of the tail section.

► **Strengthening** tail boom assembly. Reducing strength of the tail boom has been increased to solve the problem of 17G. Packets and there have been no cases of tail boom failure, either in Korea or elsewhere, since the modification was made.

► **Strengthening** wings. Many loading factors have been "beefed up" to withstand crash loads of 4.5G vertical, 7G forward and 1.5G lateral. All these factors are all of the wing also have been strengthened to resist down which would be caused during steep climb and

► **Fuselage** and the modification were made after C-119 Korean combat experience in rough field landing and take-off conditions.

A completely modified Packet recently was demonstrated by a Fairchild crew—headed by E. R. (Dutch) Givens, command chief of flight instructor at Air Force Academy at the North Air Test Center, Patuxent River, Md. This Packet successfully performed under the following conditions:

► **Abandon** sudden loads with 344 ft. of descent added, previous applied as the aircraft of a second at an indicated speed of 220 mph.

► **High-speed** side slip with 340 ft. indicated previous applied at an indicated speed of 260 mph.

► **Rolling** profile with maximum airspeed factor.

► **Full** load profile of maximum dive with a 75G burst during recovery operation.

Fairchild officials said the modified Packet is the "strongest medium transport on the military service today" and is the only medium transport with construction techniques involving conventional to be taken under high speeds and all weather conditions.

Aircraft Orders Backlog

Last Quarter 1952

Value of backlog of orders, net new orders and net sales reported by manufacturers of complete aircraft, aircraft engines and propellers

(all figures in millions)

Product	Backlog Dec 31 1952*	Net new orders during quarter*	Net sales during quarter*	Backlog Dec 31 1952
Complete aircraft and parts	\$10,998	\$2,327	\$3,228	\$11,197
For U. S. military customers	9,771	2,194	1,794	10,161
Other	1,227	133	124	1,036
Aircraft engines and parts	4,617	1,150	1,419	4,399
For U. S. military customers	4,041	1,062	1,071	4,095
Other	576	88	34	503
Aircraft propellers and parts	309	31	42	298
For U. S. military customers	277	25	31	267
Other	32	6	9	31
Other products and services	976	246	214	955
Total	\$16,890	\$3,714	\$4,902	\$17,602

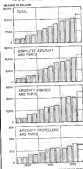
*Revised

**New orders received during quarter, less cancellations during quarter. Data for cancellations are not shown separately to avoid disclosing figures of individual companies

Source: Bureau of Census

Aircraft Backlog: \$17.6 Billion

BACKLOG OF ORDERS 1950-1952



Aircraft order backlogs continued the upward trend of the past two years during the first quarter of 1952, reaching a new postwar high of \$17.6 billion. Bureau of Census and Civil Aeronautics Administration reported the increase in their quarterly survey of aircraft engine and propeller manufacture.

Most of the increase is accounted for by new orders for complete aircraft and parts, which exceeded sales during the quarter by 89%. New orders totaled \$2,327 million.

By the close of the third quarter of 1952, the backlog has climbed 18% from \$15,457 million. It was 39% higher Dec. 31 from a year ago.

Backlog built—largest share of the backlog—61%—consists of orders for complete aircraft and aircraft parts. Up 11% from the previous quarter, the airplane backlog amounts to \$11,197 million. Manufacture of aircraft engines and parts had 12% higher backlog at the end of the recent quarter than they had at the end of the previous quarter. The year-end engine backlog was \$4,399 million.

Unfilled orders for propellers and parts decreased 4% in the first three months of 1952. With 2% of the total backlog, propeller and parts manufacture turned up unfilled orders totaling \$298 million.

Defense Backlog—Military orders comprised the following percentages of the total backlog: aircraft and parts, 89%; engines and parts, 46%; and propellers, 92%.

Because both the prime contractor and subcontractor report the value of subcontracts, if both are airplane producers, there is some duplication in figures as the value of the backlog, new orders and net sales of complete aircraft and parts. As measured by major subcontractors let by airplane producers to other airplane producers, duplication in the value of backlog or orders amounted to \$360 million at the end of 1952.

Value of total backlog, excluding duplication resulting from such subcontracts, was \$17,300 million at the end of the fourth quarter and \$15,635 million at the end of the third quarter.

BuAer Considering Alternates for J40

Navy's Bureau of Aeronautics last week confirmed earlier Aviation Week stories that it is actively considering alternate engines for several advanced aircraft types now powered by the Westinghouse J40.

Navy also has greatly curtailed the J40 production program scheduled for the Rainbow, Mark 1, plant of the Ford Lincoln-Mercury Division, according to an official BuAer spokesman. Navy and Ford jointly announced a multi-million-dollar increase in the Ford J40 program as recently as Jan. 15. At that time the Ford J40 backlog was listed as \$154 million.

Planes affected by the Navy's shift are engine ships as:

• McDonnell F3H Phantom II interceptors. The Phantom prototype is now being fitted with an early model J40. Alternate engine for production models will be the Allison J71. McDonnell also has ordered 10 to 15 F3H-157 for its F-3H USAF penetration fighter.

• Douglas A-1D, two-seat carrier bomber. The A-1D prototype is fitted with two J40s, but production models will be powered by a pair of J71s. USAF versions of the A-1D design (RB-66 and RB-66) will be powered by the J71.

• Douglas F4D, jet-winged carrier-based interceptor. The Shervette prototype is fitted with a Westinghouse J40-C. Alternate engine proposal is the J57 with streamlines.

The BuAer spokesman told AVIATION WEEK that the planing in of alternate engines would be governed by the rate the purchase of the J40 and its parts. It is likely that Navy will produce aircraft types powered by two different engines similar to the plan that kept both Allison and J40 engines in the Grumman Panther program.



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RAF Buildup

- British budget indicates air rearmament delay.
- But first Swift squadron will be formed by June.

By Nat McMillen
(McMillen-Tell World News)

London—The British Air Ministry's 1954 budget indicates that its activities for the Royal Air Force probably will have to rely more on promise than performance.

By Christmas time in June, the RAF will have up first squadrons of jet-powered fighters. About 500 jets in Supermarine Swifts will be in the air by then. But the F-106 Sabre will be the real backbone of RAF Fighter Command.

Deliveries of Canadian-built Sabres will continue through next summer. Since 365 in all, they are being formed into six squadrons for service with RAF's first tactical air force under Lt. Gen. Laurin Norstad. Allied Air Force commands in Central Europe.

An Minister Lord de L'Isle and Dudley has announced that a further shipment of Sabres from next June the U.S. will be supplied to RAF Fighter Command. There are "substantially fewer" numbers involved in the second shipment, but all should be delivered to Great Britain this year.

► **Rearmament Struggle**—Significantly looking from the Air Ministry's recent budget speech was any mention of the Hawker Hunter. Last fall Lord de L'Isle

and Dudley "helped" the RAF would have a squadron of Hunters this year. But new indications at that production can't make this possible. A 500-unit contract for Hunters for the North Atlantic Treaty Organization is being applied under the Mutual Security Agency's defense purchase program, still in gathering dust in the U.S. Library in London. Despite prolonged negotiations, the Ministry of Supply has yet to come up with an offer to supply the Hunters.

The 1954 Air Ministry budget also looks out the recent shipment in Britain's rearmament. Spending on aircraft, engines and spares is to go up from 511 million to 535 million this year.

About a third of the increase may represent higher prices, the rest, in increased deliveries. Under the original defense program laid down in 1950, the increase this year might have been double what it actually is.

World spending on the RAF this year is estimated at about 34.5 billion—more than 524 million. This includes 1140 million in U.S. defense aid. In addition to increased deliveries of aircraft, engines and spares, the new budget allows for stepped-up deliveries of armaments, communications and radar equipment.

► **An Struggle**—At the same time, the RAF's construction program has passed its peak, and spending this year will be somewhat reduced. Also, the total strength of the RAF—now 270,000—will level off this year, perhaps dropping to about 270,000.

Investment in future research is still up this year in line with Prime Minister Churchill's policy of "quality, not

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DOUGLAS B-47 PRODUCTION

This picture presents a report of Douglas B-47 production, under license, at Douglas's Strategic Industries of Tulsa, Okla. It shows all of the craft being completed. Note large areas done in long open sheds.

It's 47's size, other stress points open along top of fuselage. First Douglas-built B-47 made its maiden flight last Dec. 12. The company is also completing the in-engine prototypes.



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quarters. The Ministry of Supply, which administers all aircraft programs, says it will spend "well over" \$300 million this year on the general area of aircraft and aircraft development. This is an increase of some 100% over two years ago. No figure was given for last year's expenditures.

Outside of the arrival of the Swift, the stars expected deliveries in the R&D are distinctly unexciting. Bomber Command will get its first Canberra photo reconnaissance squadrons. In the navy, the T-41 (Tactical Air Force) will get reinforced with the Vought F-8, the fighter bombers and the Vought X-1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.

* Civil Transport Boost—Perhaps the last word in the Air Ministry's budget was for the (unpublished) private civil transport operation. Air Ministry air transport contracts, which provide life-or-death service to the private operator, are in the interim.

Last year the percentage of troop movements for all three British services that used air transport increased from 35% to 40%. About 85% of all troop-carrying done in the South Atlantic zone is now done by air. The Air Ministry claims the cost of air troop-carrying has fallen out to be, in general, not more than the cost of air transport—without taking into account the time delay, which is considered an ineffective while traveling.

Lightplane Shoulder Harnesses Urged

Voluntary action of U. S. private aircraft manufacturers to provide for shoulder harnesses in all airplanes built after July 1 has been requested by the Canada Committee for Transportation Safety Research.

The committee includes agencies representing Canada, U.S. military, France, N. Y., the Canada Medical College, Crash Injury Research and Control, New York City, and Canada's National Laboratory, Bedford.

The Council resolution also called for standard design to prevent collapse of aircraft when structures during a crash in maximum flight speed.

Specifically, the proposal said that shoulder harness attachments be provided at each seat in all new transport aircraft designed and built after July 1. Patterns and carry-through stress must be built in the back of at least 1,000-1,500 pounds, and not fall when the loads are in force and within a 30 deg. angle with the longitudinal axis of the airplane. The committee said. The resolution also urged the manufacturers to encourage use of shoulder or chest harness by pilots and passengers.



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The aircraft gas turbine was born in the midst of a military emergency. Ever since, it has been designed almost exclusively for its ever-expanding progeny of military applications.

Though the demand for civilian aircraft gas turbines is no very big factor now, the civil marketplace and turbo-propulsion are in something that from small, but significant beginnings is future. "The civil turbine is bound to grow, in the not-too-distant future, into a powerplant with large commercial demand."

•Civil Start-Airnet operators have their own ideas of what a jet engine should offer. Like the military, they have a critical eye for the equipment they fly. But the gaze usually is in a different direction. It isn't likely that civil operators will take jets that have been designed for military applications and drill them "as is" for continuous port service.

Dr. Hefner was faced with this situation when it brought out the Comet (Aviation Week Aug. 25, 1972, p. 21). In the transition of Df's Ghost engine from its military status to civil use in the Comet, the changes were extensive, necessitating redesign of more than 60% of the original detail drawings. Reliability and safety were the dominant factors in this scenario.

transition from military to civil applications.

Df's engineering director put it this way: "The fact cannot be overemphasized that civil engine development, especially for airline operations, needs its own mentality and exposure for acceptable failure and those are no short cuts."

•Triple Use—Undoubtedly jet power plant engineers here are doing a little advance thinking, anticipating the potential of the civil jet market.

One intriguing line of thought is to design jet powerplants so they will fit into three uses. By relaxing or dropping design concepts, new jet engines possibly can be made for a triple service: military, semi-civilian military and civil.

Some engineers may be uneasy, for these might be maintained by variations in operating techniques. This scheme is not shut out, but rather a planned approach.

The factors behind this type of approach recently were outlined before the annual meeting of the Society of Automotive Engineers by Robert T. Hefner, product planning engineer on transport in General Electric's Aircraft Gas Turbine Division, Evendale, Ohio. •Base Characteristics—The differences between civil and military aircraft gas turbine design revolve itself to a not-

ter of judiciously assigning relative values of importance to fundamental design characteristics—performance, output, reliability, durability and cost.

•Performance is defined as the engine's specific fuel consumption at altitude, plus engine weight.

•Output is the engine's thrust.

•Reliability is characterized by freedom from engine malfunction or failure.

•Durability is measured by the ability of the engine to meet wear and give long life, where such wear and general deterioration is gradual and predictable.

It is possible for a design to have high reliability and low durability and vice versa.

•Cost refers to operating costs.

•Sensitiveness—Hefner contends that it would be difficult to support a contradiction that there should be any difference between military and civil requirements for the characteristics of performance, output and reliability, except as the characteristics of the design is affected by specific mission to be performed.

The variety of military mission appears to call for a greater degree of adaptability of design, whereas the range of requirements in civil applications of the transport operator apparently are much narrower.

In general, the levels of performance and output that are suitable for the military will be suitable for the civil operator. Hefner points out that the economics of engine development actually appear to preclude the possibility

CIVIL jet fleets of tomorrow will need jet engines that provide greater durability and lower operating costs.

of the civil operator being able to get any higher design levels than the basic military design standards.

Reliability is either type of operation, in terms of safety and ability to continue to operate, is at the more desirable high order in such case.

But when the engineers that are sensitive to the military and the civil operator are considered, it is possible that the latter requires a greater degree of reliability of equipment to be put into service with planned regularity.

This comes about because of the civil operator's desire for maximum utilization—a fact brought about by the necessity for low investment and desire for low capital investment. Hefner points out that the military field commander has just as great pressure upon him to have the maximum number of his aircraft in combat readiness, that military practice in the past has been to overcome this problem by short operation of equipment.

With respect to the reliability characteristics, very good military engines, in general, will be a good civil transport engine.

•Differences—The outstanding differences, Hefner contends, appear to be in the durability and cost characteristics.

Here, he says, any engine that meets the civil transport requirements will also be a highly desirable engine for the military. Two types of military operators should be considered—military and semi-civilian operators.

•For combat use, logical assignment of value would seem to demand the highest order of performance and output, with consideration to be made in cost, durability and reliability—in that sequence.

•Noncombat operations, such as training and the maintenance of equipment with limited potential, probably would have a different assignment of values. Then, production and economics indicate that greater weight should be given to the durability and cost characteristics, Hefner says.

He sets up this two-concept military operation in a radio-guided area involving characteristics between the two extremes of combat-military and civil status, thus gives some design considerations that will promote those characteristics.

•Design—A concept, which will maximize durability and reliability with maximum lower operating cost is to "broaden" the design to quality control.

This doesn't mean that the need for high quality control is minimized. Actually, excellence of quality control is a positive requirement to durability and low cost and it is a must for reliability of operation.

A most revealing method of demonstrating a design to quality control is through the use of lower parts that are subject to the procedure, Hefner claims.

For example, on a given design, the fewer the number of bearings, the lower the probability of a bearing failure. Recent, such design bearings require a very high degree of quality control, a higher degree of reliability and durability will be obtained as any engine

which has a minimum number of bearings, since the probability of encountering bearing trouble will be lowered, he contends.

Another high quality-control area in the engine is compressor loading. Here, the problem could be solved by the process of avoidance using a centrifugal compressor instead of the axial flow configuration.

Let some the performance penalties would be unacceptable, the centrifugal unit still may be considered to see if it can be described in quality control, Hefner maintains. Here again, automatic increases in durability and reliability would be obtained with the use of a maximum number of hours compatible with performance and output requirements. Fewer blades reduce the vibration chances of failure.

There are many other areas in the gas turbine where the concept can be used to achieve higher durability and reliability. The designer who is analyzing alternate designs would do well to minimize the high quality-control areas on a successful basis, Hefner claims.

•Process Selection—Reliability characteristics are affected by production methods. Those processes should be chosen which attract a maximum number of operators.

It is preferable to have a part to final shape in one operation rather than two successive steps where the possibility of mishandling parts and defects would be increased.

It also is desirable to minimize reworking operations, although, is possible.



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mail, cutting operations are less likely than often to introduce flaws that are difficult to detect upon inspection.

Where quality-control requirements are very high, consideration should be given to the concept of avoiding the problem. As an example, Helldorn notes the two-piece fuselage wheel construction, where numerous welds are required to join the parts. This procedure increases the susceptibility of these welds to stress of quality control.

Other things being equal, a higher degree of reliability, and perhaps more increase in durability, probably could be achieved if either design considerations permitted the use of single-piece wheel backup.

► **Foreign-Object Damage**—Damage to and flow compressor bleeding by foreign objects is the most prevalent cause for premature removal. For a design to have a high degree of reliability, durability and low operating cost, special attention should be given to the reduction of foreign-object damage, Helldorn says.

Here again, the design could be determined by using a conservative premise, but the unacceptable performance penalty again would be introduced. This forces consideration of the design alternatives as the most flow compromise to reduce susceptibility to damage.

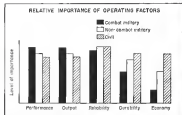
Shrouded rotor construction supporting the rotor blade at both ends probably would be more capable of handling a foreign object without serious injury. Also, the support at both ends probably would result in reducing the blade in portion even if a fatigue crack should form in the blade.

Spacing between stator and rotor may have a direct relationship to the size of a foreign object that could be accepted by the engine without damage, since the most serious type of damage results from lodging of foreign objects in the stator-rotor clearance space.

Although rotor foreign-object damage usually does not affect reliability characteristics directly, it does introduce stress concentrations which lead to more serious consequences. The stator, shrouded rotor, would be a more favorable instead of aluminum material.

Because of the unreliability of conditions which exist at the moment of impact, serious foreign-object damage is difficult to analyze, and Helldorn claims it is therefore difficult, and perhaps impossible, to establish the as-penalty of alternate designs. The most effective solution, he thinks, is to design, operate and maintain the engine to clear foreign objects as it is exposed to the inlet of the engine.

Design advances have removed accessories from the inlet nose section. This reduces the chances for bolts, nuts and other small hardware to enter the compressor. It also reduces the need



JET ENGINES designed for non-combat military operation would compromise engine output or jet by combat military planes and civil air transport needs.

for mechanics to work in this area, so cutting the chances of both and other designs being drawn into the area.

► **Screen Factors**—Helldorn sets the size of a more effective screen as the most convincing of all approaches to the foreign-object damage problem. Screens are located in the highest velocity region at the inlet duct. In this high-speed area, large performance penalties are introduced as a result of pressure drop, reducing the use of a larger mesh screen than desirable. A four mesh screen seems to be a severity for damage reduction.

A practical solution, without more use performance penalties is to locate the small-mesh screen in a low-velocity region of the duct. To get low flow with a low mesh the screen must be located so that a minimum mesh area is available.

► **Fatigue-Analyzer** area for improvement in durability and lowered operating costs is in the reduction of blade failure from fatigue. Although the simpler characteristics of blade vibration are well known, a much more comprehensive analytical approach is necessary to cope with the interacting aerodynamic effects of one blade upon another. These are steady vibration characteristics are very difficult to analyze.

Now, the practical solution demands experience with blading of known characteristics, Helldorn claims. As an example he points to stress before printing, where increase in application of compressed design factors has led to failures in blade design which produce extremely long life and outstanding reliability.

Applying such empirical factors to aircraft gas turbine blade design should produce similar gains in durability with freedom from fatigue failure, Helldorn claims.

► **Hot Parts**—Deterioration and failure of hot parts are the next most prevalent causes for premature engine removal. Helldorn provides design and operation factors to see how durability, reliability and lower operating cost can be obtained here.

Several factors influence the life-span of these parts. Their design establishes the life of these:

- Maximum turbine inlet temperature
- Maximum stress level
- Temperature gradients across parts
- Cooling passages

Operation procedure introduces four other factors which greatly influence the life of hot parts—factors which would be changed in shifting from the military to the non-combat military plane to the civil aircraft jet at one end and the civil jet at the other.

- Percent of operating time at maximum turbine inlet temperature
- Turbine inlet temperature during cruise
- Stress levels during cruise
- Rate of change of temperature

Military engine experience shows that these operational factors are the most influential in determining engine part durability, Helldorn says. Because of the great increase in in-service life that accompanies very small reductions in turbine inlet temperature, the characteristics of durability and reliability can be increased with these three ratings that are well below the usual turbine engine, he mentions.

There appears to be no necessary for differences in blade design when the requirements for civil operation and military are. It is more important, Helldorn insists, to strictly limit the duration of use at maximum temperature.

- **Blending, Cooldown**—The gain possible through strict adherence to operating limits of temperature and in-

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Valve Talk

for WM. R. WHITTAKER CO., Ltd.

By Martin Allen,
Senior Member, Aviation Writers Assn.



I don't know exactly what I expected. A formal and starchy meeting, perhaps. But what I actually found was a shirt-sleeved air of informality in Vice-President Glen Whittaker's office as the two valves talked valves with Glen and his staff.

One was a staff engineer, the other a test engineer, both with a major airplane manufacturer. They were on a special tour to study their supplier firms and talk out problems.

Questions and answers flowed from topic to topic. Lubricant and compressor model necessarily with technical explanations. Naturally, most of the talk was about valves and was pretty technical. I finally got it all with this question:

"Can you tell me something about your survey, how it came about and what you've learned?"

"Well," replied the test engineer, "it's a little idea we've got. Our people felt the plant should know its vendors on a more personal basis and in the time here have been known to better, but

"We've realized a dozen plants to fit and learned a hell of a lot, some good, some bad. Now we've considered them as better way to run out problems and to ease the complexities and expenses of a supplier."

"For instance, we've been finding with one company for eight months he better and telephone, but we straightened out the whole situation in a half hour yesterday. You just can't talk back there at a desk and separate the other guy's problems or expect him to appreciate yours."

We returned to learn that personal contact in the inspection rather than the rule in relationship between the major companies and their suppliers—perhaps for government men and design engineers with specific needs and problems.

Agreement most of the big companies know their vendors only by technical, purchased product and through field engineers. But that is only part of the story.

The visiting test engineer gave me a clue as why some firms wouldn't cut for closer inspection of methods, men and assembly lines.

"Some plants are dirty, crowded and cluttered, with anything old and

flying ships. You get the idea that the product must be like the place. And usually you're not wrong."

"On the other hand, a clean, efficient plant leaves you confident in need of shipment, especially when the head men know their business and are able to compare notes with you over a cigarette and a cup of coffee."

"It's a pleasure when you've been mentally picturing some supplier as just a name, to go in and find a smiling, smiling, so to date expression in a modern plant. It sure changes your perspective."

The conversation in Glen's office left me with the impression that the meeting even had general words from their representatives of plants and procedures—and even more down knowing the men with whom their company deals.

As in any other field, personal friendship cannot be ignored for understanding and comprehension. There's a comprehension in informal, non-technical discussion that can't be achieved any other way. And it carries the weight less letters and telephone conversations of the future.

The two visitors now sit about the same way. They told me they found the benefits of their tour as "about fifty-fifty."

We've learned a lot to take back with us and we feel our suppliers have learned something about us, too, after some of our test and design engineers. We've talked many things out, solved many a lot of misconceptions on both sides, and gained some mutual understanding.

Whittaker shares this opinion. "Proof of it, people, at the plant and in production, the company invites you to drop in, have a look, talk things over."

the accuracy, make, the engine builder and the airplane manufacturer to make that every fitting has an indispensable function.

It is frequently found that extremely fittings are known some design for out some after than functional one—through inspection of responsibility, differences in engineering opinion, expediency due to one design of design.

Richard claims that it can safely be assumed that designs that achieve a satisfactory level of durability, reliability and operating cost for the non-combat operations will ultimately suit the military operations. The concepts he offers are only some of those which will promote designs commensurate with civil requirements. Ingenuity and experience are being many more.

With these concepts, both into the original designs, there is even reason to believe, he says, that it will be suitable for all these types of operations—combat military, non-combat military and civil—with the unique characteristics of each being achieved by varying the operational techniques to match the specific needs.

THRUST & DRAG

"I read your report on the Landing speed (AVIATION WEEK Jan. 19, p. 15)," said the engineer. "And I tell you, that's the complete story. It gets in so thin — — — without getting permission from Wright Field."

"Tell me more," I said, regarding the water for another round.

"Take our own design," he said. "We whip out a landing gear layout and some information from AMC takes a look at it and says, 'Change this and we'll fix it and get it into the air.' So we do it. Three days later it comes a captain from AMC, shows, screams about the whole one of that and the safety one and says we should change it back to where it was. Five days later it comes a general, and he looks at the landing gear and says that it doesn't quite look okay to him. He doesn't tell us what appears to be wrong, but his assistant tells him something."

He drained the glass and the writer brought another round.

"That's the way it is now," he said. "If there — — — character from Wright Field would have me the — — — alone, I'd get the design done and it would work. And in exchange for their leaving us alone, I'd sign a statement that Wright Field had not only approved design, draw, built and flown the landing gear, but that they had also considered the basic idea

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of bird flight which started the whole business. If they won credit for the leading gear, I'll give it to them, but just make them leave us alone!"

Having been a design engineer for a while, I agreed with him. Do you suppose we can do anything about it?

-DAA

NACA Reports

► **Power-Off Flare-Up Tests of a Model Helicopter Rotor in Vertical Autorotation** (TN 3876)-By S. E. Stappeler and Robert B. Gury, Princeton University.

Softening an autorotative landing of a helicopter is possible since by what is here called the flare-up technique we have generally altered it in the flare-out.

Flare performance can be improved two ways:

► By increasing the energy stored in the rotor by using heavier blades or higher tip speed.

► By increasing the rate and the amount of blade pitch change in the flare.

This work is an attempt to investigate the practical limitations of rate and amount of blade pitch change required to produce an effective flare-up. Tests have been carried out on a model rotor system for practical values in regions which would be desirable in flight. For simplicity, tests were limited to vertical flight.

The investigation was done at Princeton University under the sponsorship of the National Advisory Committee for Aeronautics.

The test model was a two-bladed, constant-pitch rotor system with an 8 ft rotor diameter. The blade section was an NACA 0013 airfoil. The model was tested in a 55 ft high tower by being permitted to drop from the top of the tower into shock absorbers at the bottom of the tower. A guide wire down the center of the tower passed through the rotor area to keep the tail of the model vertical.

These are the conclusions drawn by the authors from the test:

► A maximum blade flare maneuver occurs from an increase in rate of change of blade pitch angle and in the amount of the final blade pitch angle for a given disk loading and rotor inertia. But it is indicated that more accurate performance may require quality material, and further increases will yield a diminishing increase in results.

► The effectiveness of the flare is increased by an increase in rotor inertia at a given disk loading, rate of change of blade pitch angle, and final blade pitch angle. The effectiveness is de-

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revised for its increase in disk loading for a given rotor inertia, rate of change of blade pitch angle, and final blade pitch angle.

In this latter case, experimental data seem to indicate that the rotor is capable of reducing the rate of descent by a fixed amount which is dependent only on blade angle, rate of change of blade angle, and rotor inertia. Since the instantaneous rate of descent increases with disk loading for a given configuration, the effects-ones of the first should decrease by about the same amount.

- The variation of rotor speed during the flare is primarily linear.
- The stall-regain method developed here yields accurate maximum rates of descent throughout the range of experimental investigation.

Hawker-Siddeley Buys Rocket-Missile Plant

(McGraw-Hill World News)

London—The Hawker-Siddeley group announced last week it had purchased a factory at Solihull near Adelaide, South Australia for the purpose of building guided missiles and rockets. The factory will be used for the large Western rocket range.

The factory will be used to produce and test guided missiles and rockets being researched by Armstrong Whitworth Ltd., a Hawker group member in Coventry. This research is part of a controlled rocket motor being developed by another Hawker member, Armstrong-Siddeley Motors Ltd., also in Coventry.

The Australia purchase is strictly a private venture on the part of the

British group, though it is assumed that the work done there will be of government interest. It is fairly common British practice for the government to let research contracts to private firms, who then make their own budget and production arrangements. Sir Frank Symonds, managing director of the Hawker group, was a very considerable amount of company money is tied up at the moment, but he will not quote on exact figures.

A team of technicians from Armstrong-Whitworth embarked for two trials last week. They will find launching cranes, electronic gear and launch testing equipment already installed at the factory.

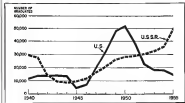
It is Woodhouse, leader of the team said, "We plan to carry out extensive shooting tests into the thrust and aerodynamic and beyond. Our research aims indicate we are on the threshold of great new developments."

Production of guided missiles has 'superiority' rating from the government last.

Last year Minister of Supply Denis Healey said that Britain had developed guided rockets with speeds "well over" 3,000 mph.

Seat Study Asked

Air Transport Association asked National Advisory Committee for Aeronautics to start a program for ergonomic testing of aircraft seats with heads applied in all directions and to study the structural mass of backward as forward facing passenger seating. Need for the study program is based on the fact that planes do not always crash as a straight line—upside attitude, so that standing feet lands applied from all directions appear necessary.



U. S. ENGINEER SUPPLY DROPS

While the needs of American industry for engineers and trained technicians continue to grow, the supply of new engineers continues to fall. By 1975, Soviet Russia will be producing about four times as many en-

gineers as the U. S., according to this chart prepared by the National Science Foundation. But, the Engineering Manpower Commission says, industry is now making better use of the engineers it has.

AVIONICS



HIGH-SPEED JET TRANSPORTS will need more automatic equipment, but its complexity must not rule out reliability.

Are Automatic Controls Too Complex?

- Avionics equipment would help jet liners maintain their critical engine speeds and pitch attitudes.
- But means must be found to get this aid without losing reliability and simplicity, IAS is told.

By Philip Klaus

Federal jet liners will need more automatic equipment than their piston-powered predecessors to hold engine speed and airplane pitch attitude within critical limits required for optimum surface operation, according to E. W. Pike, control and navigation supervisor of British Overseas Airways Corp.

But A. A. Klein, design consultant to Douglas Aircraft Co., warns that automatic devices can be used as lightweight jet transports only if reliability and simplicity are maintained. One solution to the problem of reliability would be to design automatic equipment solely with airplanes, rather than adding automatic devices as accessories. Dr. C. S. Draper, of the Massachusetts Institute of Technology, says:

- The prediction, warning and compensation come from a computer on electronic control and stabilization of aircraft held during the recent Institute of the Aeronautical Sciences convention in New York.

Represented in the 16-man symposium panel were the Air Force, Navy, an airline manufacturer, an airline, two aircraft manufacturers, two pilots and government research agencies, and an airline pilot. Edward Warner, council president of the International

Civil Aviation Organization, served as panel chairman.

- Collier Lincoln-Pike and BOMC responses to date show that the de Havilland Comet has:
- Ten knots slipped (11.5 mph) if as plane pitch attitude changes 1 degree from optimum.
- Thirteen knots slipped (15 mph) if engine rpm varies as little as 1% from optimum.

Pike said a 10-knot loss increases fuel consumption by 24% and requires the Comet to carry an extra 700-800 lb of fuel instead of three more passengers in a jet transport when fuel weight at cruise is already 40% of weight. The loss of several passengers is a serious matter.

- Without Autostabilizer-BOMC pilots operating without automatic controls, Pike said, are able to hold Comet airspeed within:
- Five knots (5.75 mph) in smooth air.
- Twenty knots (23 mph) in turbulence.

"There is a real operational need on jet transports for automatic pitch attitude and engine load fine control" to maintain optimum airspeed, Pike concluded.

The British South SEP 2 autopilot, now used on BOMC Comets, operates to maintain the airplane at a level altitude (on or off conventional autopilot) rather than at optimum airspeed. (See

real experimental stability autopilot now found in the U. S. in which the de Havilland Comets are required to maintain constant altitude rather than level attitude.)

In addition to automatic controls for pitch attitude and engine rpm, Pike advised use of autopilot approach angles and other instruments devices that "increase the pilot's transparency of flight."

Pilot Requirements Group, W. A. Jones, an American Airlines pilot now assigned to the Air Transport Control's Air Navigation and Traffic Control Division, advised a pilot's requirements for automatic equipment: "Such devices, Jones said, must contribute to flight safety, efficiency and comfort."

A pilot would accept a cockpit as little as frequently "inland a business session," Jones said, and that the most important must apply to an autopilot. He added that an autopilot must be the first place in an aircraft and comfortably in a human pilot world, particularly during turbulence. An autopilot and its approach computer that must these requirements should increase the safety and efficiency of an ILS approach by relieving the pilot of some of his duties.

• Feedback by Design—"We must have a high order of reliability if we are to tolerate automatic devices," Klein cautioned. The price of equipment before may be as higher than costing \$15-25 million in direct loss, claims, and lost revenue. He said

Klein and engineers should look for possible simple mechanical solutions before resorting to automatic avionics devices. Before adding such devices, Klein warned, "We must analyze the possibilities and pros and cons of failure."

"The most reliable equipment de-

guns come out of position," Kline said.

He said the "biggest trouble with electrical engines is that they're not mechanical engines." The result, Kline said, "is that the current never cuts but the mechanical parts fall off."

► **Duper: Definite.** "Electronics has served as a convenient whipping boy when it is only partly at fault," Duper, director of M.I.T.'s Radio Research Lab and a leading authority on automatic control systems and "if we do this the same way of electronics equipment (planning the actual installation, system wiring, etc.) at which engine, fuel lines, and airplane." Three

ways he has no problem.

An aircraft engine works much closer to the point of catastrophe than electronic equipment, which has more built-in safety factors," Duper said. "Electronic equipment could be more reliable than any other part of the airplane if the designer gave you more time and if use and weight were less critical." "We can make weight less reliable," he added.

"Reliability is not necessarily tied into complexity," Duper said. As an example, he cited the present dry into more old telephone systems which are much more complex but much more reliable than older manual systems.

► **Mating Airframe and Avionics.** Duper argued that design of airframe and avionics equipment be considered jointly rather than designing an airplane and then adding the "black boxes" as accessories.

Such joint avionics/airframe design coordination is being accelerated by the need for additional aerodynamic damping in high-speed jets, Harry J. Gieser of the NACA's Ames Aeronautics Lab, indicated.

"The time is coming when artificial stability devices (yaw and pitch dampers) will become equal partners with aerodynamics," Gieser said. (Dampers use avionics systems that sense airplane oscillations. They detect airplane yaw or pitch oscillations and displace the rudder or elevator to damp it out.)

The use of artificial stability devices offers several advantages to the airplane designer, according to W. F. Milliken, Jr. of the Cornell Aeronautics Lab.

These include:

- **Changeable stability derivatives.** The use of an automatic damper permits the amount of damping to be changed easily and automatically for different flight conditions.

- **Eases airplane design.** The difficult task of designing supersonic aircraft is eased if the designer is able to call upon the damper to compensate for undesirable stability problems.

- **Partial gust alleviation.** An automatic by-product of pitch dampers is that they provide partial gust alleviation.

NACA tests aimed at determining how little aerodynamic damping an aircraft can have and still be flyable have used damper systems set to decrease values that increase the test airplane's stability. These tests have shown that pilots can fly aircraft with surprisingly little damping, but pilot fatigue



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Mixed Warden Telegraph Co. Ltd. notes: The VHF radio direction finder is shown installed in the recently developed Luton Municipal airport in England.

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4

FUEL/AIR RATIO CONTROL



World War II established the need for a dependable and efficient aircraft heater. In their efforts to supply this need, Janitrol engineers immediately encountered a number of variable conditions all directly affecting heater performance. Such things as plane speed, air pressure and temperature, size of aircraft, ductwork arrangements, exhaust restrictions, flight altitude, intake air scoop location, boundary layer conditions, had to be considered. Janitrol engineers decided that clean combustion should be the heart of the heater and they set to work on methods to maintain a relatively constant fuel-air ratio over a wide range of design requirements and service conditions.

This thinking led to the development of the air-bleeded fuel pressure regulator, which varied fuel supply in relation to combustion air pressure. This approach solved the immediate problem, and in addition greatly simplified aircraft heater design and application. Today, this principle gives the aircraft designer maximum freedom in location of scoops and ducts while assuring proper combustion, efficient use of fuel, and ease of maintenance.



Latest thinking on air intake is incorporated in the adjustable air valves in the new Janitrol S-400 heater packages for the C-119B. Air intakes are both closed when the heater is off. When air intake opens automatically when blower is on, in flight, blower air is closed, and runs air open. This advanced development illustrates how Janitrol's experience in combustion engineering can go to work for you, most effectively in the design stage of your project.

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much that the autopilot doesn't perform properly, Mike Chaff of North west Airlines remarked. "If this trend continues, autopilots might as well come out," he stated.

• **More human engineering** should go into the design of automatic controls, according to Gen. Kiley. One step in this direction is the trend toward using the engine engine control system or stick instead of a separate cockpit control to introduce maneuvers through the autopilot, Gen. Kiley said.

• **Improved automatic** H.S. approaches are possible if the autopilot and approach computer do not try to maintain airplane heading, allowing the plane to

"weathercock," panel member Paul K. Adams, director of aviation development for Federal Telecommunications Labs, said.

• **Automatic vs. Pilot Control**—Through the proponents of automatic controls closely outnumbered its opponents, in the symposium panel, several staunch supporters rounded notes of interest.

• "A difficult pilot task does not at all necessarily imply automaticity," B. H. Canal of MHI noted.

• "Automatic devices don't have the human's background of experience to draw upon to meet unexpected situations, and won't for at least some time," Deper said.

• "Engineers designing automatic controls must be thoroughly familiar with the pilot's needs, and this should be supplemented by discussion with pilots to see how well these needs can be met," ATA's Jensen said.

• "Many things which could be done automatically may be unnecessary," Gen. Kiley remarked.

Panel member Kline, opponent of automatic control complexity, contended that automatic devices are "necessary for safety reasons," and that the autopilot "will become a vehicle device."

• **New Rules**—BOAC's Pike challenged aviation engineers to develop equipment that could:

- Warn of stress points and alleviate their effects.
- Warn of impending aircraft-to-aircraft collisions.
- Execute a missed approach procedure (rate flap, landing gear, advance throttle, etc.) automatically when the pilot pressed a single button.

1980 FILTER CENTER 1980

► **Course on Controls**—University of Michigan will run two one week courses for engineers on automatic controls this summer. First starts June 15, second course, starting June 22, will include analog computer techniques. Registration closes Apr. 15. Write Prof. M. S. Nichols, U. of Mich., Ann Arbor, Mich.

► **New GE Control** for Jet-Engine—General Electric's new all magnetic amplifier jet engine control system, which auto internally regulates fuel flow, engine rpm, turbine temperature, etc. is undergoing flight test evaluation at Ed wards AFB. Only GE system now in production for F-400 and B-77, two engine turbo.

► **Mohawk TVOR** At Bhavnagar—The terminal guidance (TVOR) originally installed by the Air Transport Asia, in the Bahrain report for evaluation has been moved to Bhavnagar, N. Y. Its final use by Mohawk Airlines. Initial checks on the Bhavnagar installation reportedly showed bearing errors of 0.5 to 3.5 deg., except along the 150 deg. radial. When accuracy tests are completed, Mohawk expects all errors to be under 2.5 deg.

► **Collins Goes To Mag Amplifiers**—Vacuum tubes used in Collins Radio's new experimental autopilot now under test (Aviation Week Nov. 27, 1955, p. 46), will be replaced completely by magnetic amplifiers in production design version. Collins will make changes to get around noise objections to vacuum tubes.



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Lockheed Develops 'Giant' Techniques

- Huge machines move into production pattern.
- Operation is bettered as more is learned.

Progress in the aviation industry has demanded new production capabilities through specially designed machine tools.

An outstanding battery of machines for efficient production of large integral components is at Lockheed Aircraft Corp.'s "Hall of Giants." Prior to this special facility, confined to cope with tough production problems imposed by present design requirements and those anticipated for the future, were laid down about five years ago. [Aviation Week, Dec. 5, 1951, p. 21.]

Tinkered through its preliminary conditioning phase, the Hall has been stepping up its tempo for the past year and is now a vital part of Lockheed's production scheme.

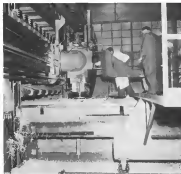
► **Stiffened Sheet**—The Hall's machines comprise a combination of giant tools in a coordinated lineup.

One of the key units is the Chidlings & Lewis skin mill, specially built to Lockheed specifications, to turn out large, single-piece integrally stiffened wing sections from solid or rough forged aluminum alloy slabs. It will cut, edge and shape, three-dimensionally, a particular pattern on the surface of a metal sheet.

Techniques learned from early operation of the machine were instrumental in determining economic sizes for integrally stiffened sheet—found to be a big factor in latest design. Improved ideas in these techniques have modified cut machining time.

For example, the middle section of the Consolidated's main wing lower surface (an aluminum alloy panel) measuring 32.5 ft x 44 ft x 1.1 in.—measured 60 ft to machine when the mill was first installed. This is now cut to 30 ft. Weight of the panel before machining is 1,190 lb., finishing up as a 357-lb. piece.

► **Big Springs**—Through this integral milling on the three sections of the Consolidated's main wing lower surface, the spring in number of attachment—ribs, aileron, bolts, nuts, etc.—totals 33,776. These are 1,472 detail parts also saved when compared with sections produced with conventional construction.



SKIN MILL

technique has improved to the point where a 40-lb. job is now done in 30 hr. Mill can generate a relief of chips a day.



DUPLICATOR

made by Keller produces dies of steel or Inconel. Styles on upper level follow pattern while tool on lower level cuts the die.



HEAVY PRESS

turns out 22V-Navyjet nozzle down two of a flow, using double-temper plastic dies to a 5,000-ton Diskhead unit.

These three wing sections are lighter and stronger in the one-piece makeup. They have made possible an additional benefit of 11,000 lb. in the plane's gross weight. The large piece production also simplifies patching, handling and storing.

► **Controls**—The machine is 15 ft high, 18 ft wide, 54 ft long, and weighs 150 tons.

Flexibility of operation in three dimensions with two feed systems is charged with a combination of electrical and hydraulic controls. A two-dimensional electronic tracer control guides the longitudinal and lateral sections simultaneously, a vertical rise and fall cutting action controls rotation in thickness. The machine works on a load range of from 2 to 150 psi (psi), with infinite intermediate speeds available between these limits.

Each of the three milling heads is powered by a 100-hp motor. Spindle speeds up to 18,000 rpm, convert as much as 600 cu in. of metal per minute.

► **Twelve Cutters**—Lockheed-designed outside tipped cutters vary in type and are according to the job to be done. Rotary and rail cutters for roughing range from 6 to 40 inches in length, 1 to 24 inches in diameter.

Milling cutters, mounted on a horizontal arbor, are 5 to 10 inches in diameter and can be mounted on a gear arbor up to 12 cutters wide. These are used in slotting operations on the in-travel threaded shaft.

Because the skin mill can generate as much as a cascade of chips a day's run, it was not feasible to let these cuttings accumulate. A refinement in the machine now makes it possible to pull up about 90% of the chips from the vertical face wall. A special, vane-shaped shield fits around the cutter, which the chips and loads them to a conveyor arrangement feeding, in elevation, to an outside overhead hopper.

► **Vacuum Refinement**—Facility with the vacuum system installation for holding the work on the table was incorporated during early operation of the machine. Flying chips and coolant splashed out the operator's nose, causing distraction and loss in vacuum which could result in work suddenly being thrown from the machine.

A new system, installed away from the machine, corrected this condition, with connection to the machine through a reel. An alarm system warns when vacuum drops below a safe value and automatically raises the cutters from the work.

► **Heavy-Work Press**—Another giant tool in the Hall is the 5,000-ton Diskhead hydraulic press—consolidated the largest metal-forming and blanking machine of its kind. It extends 54 ft above floor level, 12 ft below. Weight



LONG PANEL

for Cessna since wing lower surface is formed out in one piece on the Gabbings and Lees die mill. Tool is 82.5 ft. long.

is 2,375,000 lb. Table size is 36x6 ft., maximum opening is 74 ft., maximum hydraulic pressure is 2,000 psi.

With this press, Lockheed has been able to form components that have never been formed before because of the combined difficulties of heavy metal parts and large tonnage needed, the company reports. Heavy, integrally stiffened skins and panels, wing leading edges and boxes can now be shaped to exact contour.

Two at Once—Wing tanks for the Super Cessna are being formed out on the press. These tanks are formed in halves which measure 181 in. long, 16 in. across, and have a 32-in. depth of draw. Used as the specimen is a 13-ton plastic double-action die, believed to be the largest plastic one of its kind in the aircraft industry.

Lockheed's Method Department made a survey of double-action forming jobs with the idea of revolutionizing tooling on large parts for the press. It is found that in many instances, right and left-hand parts of the same material and thickness could be run on the press simultaneously by making both dies the same height.

Setup and running time was saved, and it became possible to handle double the volume of previous periods, the company reports. 92% Northwest article covers have been formed on the Babb

ston, this three-controlled machine will hold them about to 120x512 in. while making cuts at least at 14 in. deep.

The Hydrotel is used for mill size integrally stiffened leading edge skins for the F-4C Starfighter. These are made from 7050 aluminum alloy plate measuring 60x165 in.

A big Keller duplicating machine is used to make dies of steel or Kyalaxite. The tool elements long hours of grinding time on savings by using an electrically controlled turret to produce replicas from models. Range of the tool is 110d ft.

Other machines in the facility include a 30-ton hot lead, special metal mills, high-speed lathe and other standard tools. Overhead crane is a 50-ton unit.

►Flamecut, Diagrams—On the equipment side, Lockheed has installed large tools for manufacturing materials in process.

One of these is a hot-lead one with static working dimensions of 5 ft. wide, 10 ft. deep and 32 ft. long. The furnace will handle a maximum load of 4,000 lb.

A transfer bridge shuttles the hot-lead out from the loading area, and permits a load to be held in position for moving into the furnace as soon as the latter is ready to receive it. Before Methods Engineering devised the shuttle scheme, delays were encountered between removing one hot-lead and making another to be set up and moved into the furnace.

A giant trachelectrolytic degreaser treats all parts before they are sent to assembly lines. The unit can handle 12,000 lb. of aluminum per hour. Two heating baskets are employed for the job. Each basket is 3 ft. wide, 16 ft. deep, one being 10 ft. long, the other 20 ft. long.

►Ice Box Hedges—A 5,000-cu. ft. refrigerant, located at about equal distances from the major machines, keeps heat-treated aluminum alloys in a "hot-dip" solution for forming operations. It can cool 2,500 lb. of metal from room temperature to -20 deg. within two hours.

Refrigerator is 40 ft. long, 32 ft. wide and 145 ft. deep. An overhead crane, 26 ft. long and 11 ft. wide makes easy the position of components as large as the large main wing panels for the Super Corsair.

The refrigerator allows the processing of a large quantity of metal during a single period. Parts are worked out of the ice box to the machines as when they are needed. Extra heat and pressure is released for heavy equipment in the 13,000, Rockwell and Coors, and parts knowledge in forming operations is reduced.

—JES

Punch Press Scheme Can Save \$1 Million

By switching from machining to punch press production of standard steel subassembly parts, the last six ducts on the exception F-28, Northrop Aircraft, Inc., expects to save \$1 million in fabrication of the parts.

These ring ends—512 and 347 steel tube material—may from 1 in. to 51 in. in diameter. Because they had to be produced to extremely close tolerances, they were being machined from heavy wall tubing stock. Tubing of the right diameter and wall thickness was not always available and some of these parts had to be turned from solid stock. Overall, it was an expensive procedure.

►CNC vs. New—For example, a 35-in. dia. duct end, when turned from 0.135-in. thick tubing, required three hours to machine, with a loss of two pounds of ducting steel in scrap.

Northrop's tooling development department started checking and came up with one solution: die to form these parts in a punch press, using .015-in. thick up to 2 inches in diameter as 0.135-in. strip stock welded into sleeves ranging up to 78 in. in diameter.

Using punchpresses having speed of manufacturing but production time to less than five minutes per part. Because of the large number of these connectors used per plane, Northrop estimates the savings will run higher than \$1 million.

►Sequence—In the new Northrop approach, strip stock is rolled into a sleeve, then welded on a spiral welder with a copper insert preventing the weld from sticking to the material. A clamp removes the clasp, but leaves the weld area clear. The sleeve is then welded, with a little buildup at each end to prevent unbonding.

The finished and sleeve are removed from the clamp and placed on a pin for holding during the access weld form.



FORMING SCHEME: Dies (shown in conventional form bottomed, finger and head have been formed to top the recesses. The die end and inner hole have been held dies closed when punch strips out of part. Dies then open, forcing part so it can be picked out with ease.

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OLD & NEW: Former rupture (left) shows shutoff valve, ring not done, it, unclamped part, and 20% of housing ring. New rupture (right) shows ring stack, solid ring, and sealing toward down.

with the surface. The sleeve is fixed from the standard, which has steel in within +.005 in and -.001 in diameter tolerance.

Control-Valves designing the form die, tests were made to determine the sleeve's disintegration of the sleeve. It was found that a punch with an .001 in. radius for the sleeve to form against would cause the sleeve to form against. Pockets are provided for each sleeve wall thickness to maintain a minimum space between punch and die to move a first stage and prevent sleeve swelling.

Each set of dies for the various sleeve sizes was developed to use the same work with sleeves, so that one width of sleeve could be used for all sleeve diameters. Use of step stock eliminates changing and handling operations.



VERED MEASURE

Kind of internal and external threads on parts with diameters up to 3 in and lengths up to 15 in, is determined with this new instrument. It features a headstock with a retractable head and a spring with measuring and indicating scale giving 40:1 magnification made by the Bedford Corp., Dayton 1, Ohio.

► **Read Data—**Flange height is 138 in and apart head height is 150 in. Some parts above the sleeve outside diameter. Northern found that heat was not necessary for head formation. Better parts were made when they were welded cold. Although head height is considered unusually high to be fused cold is a variation the elastic range of the material. The flange could be ductile and less prone to fracture.

Several types of lubricants were tested in connection with the new process. Best results were obtained with molasses before Northrup reports.

Northrup gives credit for the production technique to its tooling engineer, Edwin A. DeVries.

Navy Contracts

The following contracts were announced recently by the Navy's Aviation Supply Office, 700 Babbler Ave., Philadelphia 11.

Aluminum 300. Contract for the purchase of aluminum 300, 100,000 pounds for the aircraft, \$40,000.

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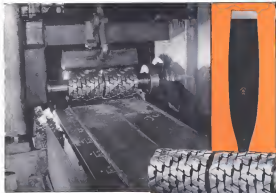
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FEED 0.25 inches per minute
SPEED 30 revolutions per minute

DEPTH OF CUT from 0.005 to 0.20 inches

LENGTH OF CUT 123 inches

STEEL, Chrome-Nickel-Moly

CUTTERS 16 mounted 8 and 8 for double milling

Grinding the taper on 35x35x800" chrome-nickel-moly blades steel plates for the purpose before steel propeller blades used on big 508 Borewinners is regarded as one of the most rugged reworking assignments at the Curtiss-Wright Caldwell plant.

For this second operation, 16 OK alternate angle cutters straddle the center rib of the blade, 8 and 8, are mounted on a 75 hp planer-type miller. The taper extends 123" increasing from 0.005 to 0.10". The cutters are standard OK alternate angle mills with overlapping high-speed steel blades. The angular arc gives a shearing action, cutting and tearing the chips away from the cut. Streamline in design, OK cutters are free from pins, screws, ribs and locks. They yield loadable blades for heavy cuts and more blades per body for finishing cuts. Blades are secured by a driving fit. Mated, serrations to body and blades prevent any lateral movement and provide a free scale adjustment to compensate for wear.

A copy of the OK milling 12, "Milling Milling Cutters for Modern Milling Machines" is yours on request.



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for modern milling machines

THE OK TOOL COMPANY, Milford, New Hampshire

PROSPERITY IN THE USA: How Deeply in Debt Are We?

How prosperous are the people of the United States? Previous messages in this special series have answered this question in part by recording the progress—relatively slow progress—we have made in increasing both the income and the wealth per person in the USA.

These fourth and concluding pages of the special series deal with the extent to which our prosperity should be discounted because it has been accompanied by an increasing volume of debt. Many correspondents have suggested to us that an individual or a nation can temporarily increase prosperity by borrowing, but in so doing lives on both borrowed goods and borrowed time. Our purpose here is solely to throw light on the question of whether or not we are now in that undesirable position.

On January 1, 1968, the total debt of the United States government and of its citizens was \$627 billion, as shown in the table below. On its face, a debt of this magnitude, which represents about \$3,900 of debt for each person, suggests that we are heavily debt-ridden.

TOTAL DEBT—PUBLIC AND PRIVATE

Federal government debt.....	\$267 billion
State and local debt.....	36 "
Private debt.....	
Corporations.....	195 "
Individuals.....	135 "
	627 billion

The burden of our debts, however, does not depend simply on their size. It depends in much more decisive degree on our capacity to carry the load successfully. This capacity, in turn, is partly a matter of attitude, and attitudes defy objective measurement. A community that gets very jittery about its debts has less capacity to carry its burden successfully than one that does not. But the accurate measurement of prudence, present or prospective, still remains to be mastered.

Capacity to Carry the Debt Load

Nonetheless, it is possible to throw some light on our capacity to carry the debt burden by studying key economic elements that can be measured with some degree of accuracy. The following paragraphs indicate how some of these key economic elements stand.

Compared with our national income, the total volume of our debts, public and private, is still well below the level of 1929, when it proved to be too big for the good of the country. Our total debt is now 113% greater than the national income whereas in 1929 it was 166% greater.

There are several other cheering facts about our debts. One is a sharp decline in interest rates which makes the cost of carrying our debts relatively much less than it was in 1929. It took 8% of our total national income to carry our debts in 1929; it takes only about 3% of the income today.

More Cheering Facts

We also have much more ready cash now than in 1929. Today individuals and corporations hold a total of \$269 billion in cash or its equivalent which is almost twice as much as the portion of private short-term debt (about \$146 billion) that is subject to sudden demand for payment.

Many students of the subject are the relatively low cost of carrying our debts and the large volume of cash on hand, and reach the comfortable conclusion that our debt burden is nothing to worry about. In further support of this view they emphasize the fact that no important part of our debt is owed abroad. Hence, they reason there is not the danger, so conspicuous in Britain since the end of World War II, that our economy will be upset by the necessity of making heavy debt payments to other countries.

Some Dangers of Present Debt

However, the nature of our debts presents dangers that it would be foolish to ignore. This is true of both the debt of \$267 billion owed by the federal government to its citizens and the \$330 billion in private debts owed by some citizens and corporations to others.

Public debt can be a dangerous kind of debt because government has the power to print money or to create its equivalent by expanding bank credit. Of the \$215 billion that the federal government borrowed during World War II, over \$90 billion was borrowed from banks. This was the largest single contributor to the inflation of prices that since the war has robbed the dollar of about half of its purchasing power, and thereby robbed the buyers of government bonds of about half the purchasing power these bonds were supposed to represent.

If, as is quite possible, a new emergency should again require the federal government to borrow heavily while its debt remains so high, it is doubtful that the public would be wiser to buy its bonds. Hence, the government might again be forced to resort to the inflationary process of relying on bank credit.

Private debts can be dangerous if the people

take on new debts more rapidly than is justified by the growth of business or by their ability to repay. Last year bank loans were increased by the imposing sum of about \$69 billion, which represents an increase of about 11% in total loans outstanding. This is almost twice as much as the increase in the volume of business over the same period. Installment credit for consumers increased by \$3 billion last year, again an increase in debt about twice as great as the increase in business volume in the fields where the credit was used. It is also the fastest rate of such growth in our history.

Constructive Use of Credit

So long as the expansion of credit does no more than keep pace with expansion in the volume of business, the expansion is constructive. Also, when credit is expanded to acquire resources and equipment that will enlarge the volume of business a little later, that use is clearly constructive. But when private credit expansion begins to run ahead of business growth, it is time for us to be heads up. Such credit expansion courts price inflation. It also creates a forced draft under business so that, if credit is cut off, there may be a painful drop.

To give a summary answer to the question: Is the level of debt in the United States a danger to our prosperity?—the answer seems to be, "Not at the moment." We owe nothing abroad. The interest burden on present debt is relatively small, and we appear to have the resources to handle the short-term debt. Yet both the total amount of debt and the recent rapid increase in total private debt, especially the latter, are enough to signal for caution. We need restraint on the part of business and consumers to avoid expanding private borrowing at an excessive rate. The federal debt needs to be reduced and put in more manageable form. If these things are done, we can proceed to build a sound prosperity.

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NEW AVIATION PRODUCTS



Insulated Terminal

A self-insulated terminal with a welded nylon jacket for the largest sizes of aircraft electrical cable (up to 4/E) is said to save \$300 in an average lighter plane wiring job. The Station Insulated Terminal from insulative strip from seven to two, the manufacturer, Thomas & Betts Co., says.

The funnel-shaped interior of the jacket's channel automatically guides the wire for strands of cable into the terminal and is said to ensure a well-insulated joint with minimum electrical capacity. The nylon insulation creates the channel and is made of synthetic fibers. Terminal's compact design facilitates installation in restricted areas where leads are crowded or overlap, as in the case of aircraft control wiring.

All that is required to install the wire is a section of the cable and its sliding in the terminal. Since it is an integral part of the terminal, the nylon insulating sleeve is already in place.

Thomas & Betts Co., Elmstedt, N. J.



Dye Penetrant

A dye penetrant packaged in pressure cans, said to aid in the location of cracks in any solid material, can be employed to check overhaul of engine aircraft parts, according to its manufacturer. The material, Spandek, is available as part of a kit prepared to simplify the operation.

Not intended for extensive operations, the product is designed for inspection of local areas of large parts or to check specific locations where only a few parts need be tested.

The penetrant is sprayed on by hand in the manner of an aerosolized insecticide. Following application of a cleaner, which is automatically wiped from the surface, a white developer is applied. Cracks in the material are indicated by bright red lines, pores or holes in tanks appear as red spots.

Magnaflex Corp., 1930 Northwest Highway, Chicago 15, Ill.



Hole Punchers

Independent, clamp-shaped, punch-and-die units that can be used to hole sheet metal and plate in a wide variety of patterns, have been developed by Wals-Stripper Corp.

Each of these CJ Hole Punching Units includes a punch, die and stripping mechanism, arranged in permanent alignment of punch and die.

Strips are made on 1/8" sheet plates or coils which then are secured in the bed. As punches are raised with the dies in the independent holders, no adjustments to the unit are required.

Wals-Stripper Corp., N. Tuxedo, N. Y.

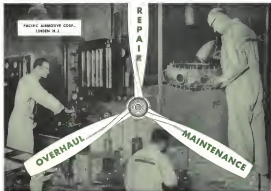
Resin Coating

X-5, a new resin coating that adheres to metal surfaces, including alloys of copper, steel, aluminum and magnesium, has been announced.

An important aviation application may be its use as a primer for anti-leakage agents, as the company says it greatly improves adhesion of bonding materials, saving their strength.

Applied from solution, X-5 develops a black coating from 0.005 to .001 inch thick. It is cured by baking for an hour or so at 300°F or for several minutes at 500°F.

Resin Products Div., 799 W. Broadway, Glendale 4, Cal.



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Loadmaster controls wire and rubber footings of carbide tools by indicating when they are dull and should be re-sharpened, since no electric power pulled by drill tools, according to name master—Detroit Milling, Cutler Co., 2625 Grand River, Farmington, Mich.

Superior cleaning and protective properties are claimed for new film compound for use with silver solutions in the fixing of kymex and non-ferrous metals—American Plastics Works, Newark 5, N. J.

Regulated power supply furnishes 0 to 500, ranging from 50 to 525 v. at 0 to 100 ma., accuracy to better than 4% from no load to full load, average load is 6.5 v. at 5 amp maximum, it also supplies for radio, test—Universal Electronics Co., 2025 S. Sepulveda Blvd., Los Angeles 32

Open space around wheel permits operator from movement and new guiding mechanism built for 5- or 10-in. wheels and designed to give drive motor better protection from damage first—South Bend Lathe, South Bend 22, Ind.

Pocket slide rule converts reflected to true angles, applied to goniodisc, also temperature converter, helps solve fuel consumption and other problems—General Aircraft Supply Corp., Cts. Airport, Detroit 15

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AIR TRANSPORT

Pan American Details Jet Transport Needs

- PAA official urges early U. S. turbine airliner.
- Comet flight experience cited as aiding British.

Transition from piston to jet-powered transport will be a change for the airlines comparable to the switch from rail to steam in the seething rivalry of a century ago, says John Berger of Pan American World Airways.

Berger, who is PAA's chief project engineer, has no doubts that the commercial jet transport is here and here to stay. But he warned at a New York meeting of the Society of Automotive Engineers that its industrial applications offers a new goal for air transport engineering that must be achieved.

"Our customers of the future will not be interested in the problems of jet transport," Berger said, "only in the solution. If we of U. S. airlines do not offer the solution, it is to be expected that others will."

• PAA View—Pan American feels that the advent of jet transport represents a significant change in air transportation and that it is important to begin acquiring knowledge and experience with jet liners as soon as possible. Berger predicted that the number of jet transports in airline operation would double within a few years. He said that jet transports will be in service to the extent that they will be in service to the immediate future.

"The important point is that the British have the airplane in operation today," Berger said. "They can tell about American operating know-how, design know-how, production know-how, aircraft facilities and any other type of approach, but the jet will come from actual operating experience."

"Specifications, drawings, design studies, airframe and plywood mockups are no substitute for an airplane in a crew can get into and take off. Bugs and troubles are bound to develop... but by the time any American operator flies a jet transport in regular service, BOAC (British Overseas Airways Corp.) should have more than four years operating experience with the Comet 1 and 2 and other operators will also have acquired experience with the Comet."

Piston vs. Jet Performance

(Typical San Francisco-Honolulu operation)
(2,115 actual miles)

	DC-4B	DC-7	Comet 3
Maximum takeoff wt. (lb.)	137,800	122,000	145,000
Passenger capacity (12 hr.)	36	46	46
Fuel load (lb.)	34,300	36,500	15,300
Block time			
Wingload (hr.)	9:15	8:00	6:40
Fuel load (hr.)	8:17	7:12	6:10
Roundtrip (hr.)	31:42	19:12	19:13
Fuel consumed (gal.)	42,540	46,376	20,400
Roundtrip (gal.)	7,140	7,520	14,760 (14,180)**

Types of Fuel

	160/135	150/145	Light	Dark
Fuel cost (¢/gal.)	205	205	135	125
Density (lb./gal.)	50	50	6.7	7.0
Fuel to mile (¢/mi.)	4.85	9.09	28.2	28.2
Dollars/mile	1.41	1.84	3.81	2.92
Dollars/mile (50)	330	386	490	365
Relative speed (percent)	138	187	315	145
Relative fuel cost (percent)	130	185	150	112

*Includes 4 hours reserve.

**Passenger light diesel.

• Proposals—Wang-Berger wanted separate studies in the development program of jet transport. He predicted jets eventually would achieve even better surface productivity than conventional transports. He referred to a study made in 1935 by "experts" giving an estimate that flew faster than 200 mph would be "unconscionable" and that competent industry operators in 10 years ago that questioned whether a 300-mph transport could be

operated at turn competitive with the 200 mph plane.

Berger said the jet transport's appeal to airline customers is based on two factors: speed and overhead. He listed the following problems in future jet transport development:

• Fuel—Further exploitation of energy content and use of various types fuels should offer major economies in jet transport fuel. Substitution of light diesel oil for No. 2 kerosene oil will increase burn based by Comets would produce annual savings of \$70,000 on a San Francisco-Honolulu run of 2,115 actual miles operated twice a day. Use of heavier fuels with lower cost and more BTU per gallon would require additional jet engine development to obtain burner cans adaptable to the new fuel and would require tanking up of the fuel system to keep a steady flow of heavier fuel from tank to engine.

• Engines—Trend in modern transport design strongly evidenced by the Super Constellation and DC-7 is to get higher performance primarily from power increase rather than aerodynamic improvements. This trend will become more pronounced in jet transports. Between about 75% of recent troubles with new aircraft are located in and around the powerplant, the development of jet reliability is a prime problem. Airline



John Berger

How Jet Designs Save Time

(Third Flight Test)

	Current best schedule	Current 1st	Advanced jet designs
New York-London	11:55	8:15	6:00
London-New York	12:25	12:15	9:00
San Francisco-Houston	10:15	8:40	5:10
Houston-San Francisco	9:45	5:15	4:50

* Not meeting. Allowance for ground time included, 30 min per stop domestic, 45 min international.

of jet engine overhaul from 500 to 1,000 hours which means that the engine can be replaced in 150 hours. Further, instructions can be made by replacing fewer parts during overhaul. Trends toward more engine service activity by engine overhaul will help to extend overhaul intervals.

• **Design.** Jet transports should be designed to be in as far as possible up to the drag as limits of consciousness. Engines with respect noise, that is, reduced noise, and high cruising altitudes will contribute to operating economy. Low cost noise can be shown for direct aircraft, but noise-reducing quality is the factor aircraft designers take into consideration overall when designing.

• **Engine.** Further aircraft also require greater efficiency and can be more revenue producing miles per day than slower types.

• **Size.** The jet transport must be large enough to turn a big nose-producing

load. The easiest way to reduce seat mile costs still seems to be continuing the larger number of seats in the seat per possible package. High seat operating costs of jet transport indicate large passenger capacity will be required for economic operation.

• **Range.** For better operating economy, jet transports should offer flexibility in their load-carrying ability. The convertible cabin service developed by Pan American as its Strato-craft and DC-40s should be applied to jet transports. It is desirable to permit quick interior conversion from high-density arrangements to Strato-craft service as already has been specified by FAA for the Class 3.

• **Range.** For better operating economy, jet transports should have more range than the current Class 3 series. For maximum efficiency, jet transports should be designed to operate without refueling between long-haul flights, clearing their routes.

Propeller Reversed in NEA Crash

Right propeller blades of Northeast Airlines Cessna 441-415, which crashed at La Guardia Field, New York, Feb. 6, were found to be approximately 3 ft from pitch, indicating the pilot had reversed the engine in the minutes before the crash. This finding was brought to light during the official Civil Aeronautics Board investigation of the crash of the hotel lounge in New York City.

Flight 825 originated in Boston and arrived at approximately 7:40 p.m., just prior to takeoff on Apr. 15 (Monarch West Feb. 16, p. 14). None of the passengers in case was seriously injured although the plane suffered engine damage.

However, none of the investigation also showed the wreckage came up with any finding on what might have caused the unexpected result.

Since the crash Northeast has initiated a warning program to update the propeller control compliance from the propeller door to the cockpit panel. The program on the NEA Cessna 441 is an Arctic model C812S-B152.

CAB safety agent maintenance, E. W. Keefe, Boston, Mass., testified that the propeller and blade assembly fitted to the NEA Cessna 441 engine had been set of the propeller fitted to the left engine of an NEA Cessna 441 which suffered an unexplained propeller reversal on the left side at Portland, Me. Apr. 15, 1981. But he found no indication of malfunctions of the unit as he is at the latest accident.

The pilot, A. V. R. Marsh, who has some 3,000 hr of commercial pilot experience on the Cessna 441 testified the flight had been smooth until he was approximately 120 ft above the airport and coming in for a landing. Throttle was a little above the idle position. Then there was a sudden stop coupled with an unfamiliar loud noise that he could not immediately identify. The sound he momentarily believed both throttles, but when the yaw and noise increased, pulled the throttles back. It was then he felt that he was experiencing an unwanted right prop reversal and the aircraft was in jeopardy to be controlled. Before he could attempt to

thrust to correct his position, the right wing, then the landing gear, hit the ground and the plane went off the runway and skidded down the grass. The right wing was off and skidded against the freezing.

Under questioning, Marsh and his co-pilot, Capt. E. P. Rooney, stated that they felt reversible props are a worthwhile safety device, "in lieu of longer runways." They both strongly recommended that a warning-light indicator should be installed to notify the pilot when his props are starting into reverse. This should be combined with a continuous method of getting back to positive pitch, they agreed.

Northeast, working with Gates, has modified its prop master system following the Apr. 15 accident in Portland, which was traced to a weak thrust. The reverse slip sign was attached further and the prop master circuit was activated so that it would avoid all other events in an emergency, such as an uncommanded reversal.

The fact that the 24th office had to be closed, indicating the crash caused by the deactivation of the prop master following the hearing. The 24th office, Air Line Pilot Association representatives and at least one of the commercial shippers in commercial airline, which was activated by impact switches should be incorporated in addition to assist in operation.

NEA vice president operations, A. A. Lane indicated to Northeast West that the investigation has been completed, this proposed for some time but has not yet been a preliminary one. He said that the accident undoubtedly would be a serious case.

On the emergency lighting, Northeast was two-day units (located in both levels adjacent to passenger door) which are normally controlled to the main cabin.

One of the passengers, a woman, a World War II bomber pilot, who was seriously injured in the crash, stated that he was in the rear of the aircraft that he thought the engine was in reverse and was difficult to operate. He had tried to go one of the ends in the dark, he testified, but it became entangled in the cabin. An ALPA representative later stated to the Board investigation that the open use of an engine lever could not be dependent upon the sliding back of the car.

Despite the cabin darkness, there was little confusion among the passengers. The flight instructor, who was in the plane, was approximately 120 ft, witness reported.

The board of inquiry at the two-day hearing consisted of Col. Joseph P. Adams, Everett S. Bonnett (panel officer), William K. Andrews, Evan T. Townsend, Robert W. Chapp and Joseph O. Flatt.

Cockpit Setup

• New instrument panels proposed for transports.

• Pilot visibility improved by basic pattern layouts.

A new standard recommended for cockpit flight-instrument panel arrangements may form the basis for a meeting of minds in the controversial subject between the transport industry Civil Aeronautics Board and the culture.

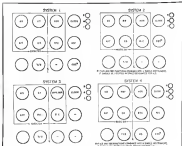
Issued this week by the Society of Automotive Engineers, the recommendations conclude a series of half a century of confusion that is one of SAE's Committee 5-7 subcommittee, headed by M. G. (Doc) Board of American Airlines. The standard refers to fixed-wing, transport-type aircraft and, as such, does not cover helicopters.

• **Standard Details.** The SAE standard recommends four separate panel layouts in the accompanying layout. Systems 1 and 2 are adapted to transport aircraft employing light instruments in general use today. Systems 3 and 4 follow the basic pattern of Systems 1 and 2, plus provisions for computer-type work containing type of an instrument, including the electronic (switchboard) and radio automatic direction finding (ADF) functions; a radio receiver indicator (RDI) that shows the plane's heading and magnetic compass course from the arrival to the radio station. It was felt this grouping was necessary to save at a better of a standard standard layout and to conserve instrument panel space.

Four separate panel arrangements shown in Systems 1, 2, 3 and 4 are recommended as standard for the transport's flight panel only. The full panel of 13 instruments (plus 10 for the pilot's personal visibility of the six basic instruments and, if possible, the auxiliary instruments. If it is impossible to meet this condition, the auxiliary instruments (plus 10 for the pilot's personal visibility) must not be selected horizontally but must be one instrument space away from the position shown.

For the cockpit's panel, the four arrangements are standard only for the six basic instruments shown. The remaining auxiliary instruments are as desired in a recommended location but may be rearranged for a more basic layout.

Flight instrument panel is to be of sufficient size to accommodate at least 12 standard size (14-in.-diameter) instruments, plus two horizontal row of four instruments, plus the radio master battery light.



Abbreviations

AS	Altitude Indicator	BD	Cross Reference
APR	Approach Indicator	BS	Heading Indicator
ADP	Automatic Direction Finder	CS	Course Setting Selector
CLOCK	Clock	ALF	Pressure Altitude
CI	Compass Indicator	RA	Radio Master Battery
ILS	Instrument Landing System	RMI	Radio Master Light
DC	Directional Control	R/C	Rate of Turn Indicator
		RS	Rate of Turn Indicator
		RS	Rate of Turn Indicator

Continuation of the panel is to be within two inches of the vertical plane passing through the center of the pilot's seat.

• **Flow in Design.** In 1951, CAB noted a number of deficiencies (later revised) that would affect the safety, at least future date, to follow the Minimum Board's standard on instrument panel layout. At transport aircraft's 14-in. by 14-in. layout, the standard was based on single-seat fighter aircraft. Further study of the aircraft was initiated when ATA requested SAE to investigate the problems and recommend a standard.

After SAE's draft from recommendations was discussed last year, CAB invited a number of advisory, calling for flight instrument standards that paralleled, in the main, proposals in the SAE document. Meanwhile, the SAE subcommittee has revised the recommendations to meet a civil use layout in the arrangement in the case of instruments outside the basic six basic instruments.

• **Unsettled Factors.** While the SAE recommendations offer a possible solution to the problem of flight instrument panel arrangement standardization, there are other factors that will have to be solved out even if the standard is adopted.

One consideration would be when the standard should be into effect with respect to future aircraft. A greater consideration—one that undoubtedly will bring engine companies—would be whether the standard should be made retroactive, thus affecting existing aircraft. There is some agency feeling the retroactive feature might introduce enough confusion for pilots to offset the projected benefits to be derived from standardization.

The changeover to standard, regardless of how efficiently it would be effected, certainly would involve a period in which pilots would be working with both old and new arrangements.

• **Step Scope.** To attain maximum possible standardization both for civil and military activities, the SAE subcommittee coordinated its efforts with the Minimum Board's military cockpit standardization subcommittee. The present SAE standard provides the corresponding military scheme, except that the SAE also covers standardization.

non member by taking into account factors: instrument panel—those that would employ flight computers, etc.

During the course of the subcommittee's study, considerable investigation centered on the status of various physical institutes. Reviewed were motion-picture and movement studies conducted by both the Civil Aeronautics Administration and the USAF. Subcommittee members, most of whom are pilots and engineers, also flew planes equipped with the new computerized instruments in the course of their investigations.

► **Participants**—Persons who participated with Beal as the flight instrument panel standardization study included Capt. Scott Flower (instrumentation), Pan American World Airways; Glenn H. Eick, American Airlines; M. B. Colwell, Northwest Airlines; C. M. Christman, United Air Lines; F. E. Davis, Eastern Air Lines; G. R. Haurin, Continental Air Lines; J. B. McClure, Transcontinental & Western Air; and H. G. Portman, Air Line Pilot's Assn.

The standard is another in the series prepared by SAE on cockpit standardization. Previous documents have covered location and extension of control controls, cockpit visibility, and instrument and cockpit lighting.

Flying Tiger Salaries, Bonuses Reported

First airline report to Civil Aeronautics Board of salaries and incentive holdings in 1952 shows Flying Tiger Line salaries and bonuses increased little over a year ago, but a number of officers and directors sold substantial company stock holdings.

President and director Robert Prescott got bonuses and indirect company stock totaling \$8,200 bonus and reduced his company stock holdings from 15,000 to 5,375 shares. Board chairman Samuel Mosher reduced his company stock from 23,700 to 26,095 shares.

There are reported 1952 compensation and stock holdings of 11 top executives and directors (1951 figures are shown in parentheses where changes occurred in 1952).

Samuel B. Mosher, chairman of the board, his salary, \$1,360; indirect compensation, over 26,095 share company (23,700), \$18 share preferred, and his control of \$100,000 debentures (though control of Squal CG & Gas Co. stock holds some debentures). Robert W. Prescott, president and director, salary \$34,000, bonuses and indirect compensation \$8,200 (none), over

3,125 share common (11,820) and 3 preferred, Fred Rasmussen, secretary-treasurer, salary \$18,000, bonus \$6,400, no holdings, W. E. Berling, vice president, salary \$11,200 (\$18,700), bonus \$3,600 (none), holds 148 share common (71,400) common and 170 (40) and \$11,000 debentures (none), George T. Guzman, vice president, salary \$9,450 (\$6,000), bonus \$4,225 (none), holds 168 share common (80) and 55 preferred, Ralph B. Stoney, secretary-treasurer, salary \$10,200 (\$6,400), George M. McQuinn, asst. secy., salary \$8,925.

Director Allen T. Chase, salary \$10,750, indirect compensation \$1,800, holds 2,000 share common acquired Sept. 2, 1952; James E. Donahoe, as director compensation \$750 (\$1,100), holds 500,000 debentures (none), Thomas L. Mayers, indirect compensation \$180 (none) plus equity in \$24,800 paid to Mosher & Rasmussen, legal counsel (none), holds 3,850 share common and 1 preferred (150), indirect salary \$1,025 (\$4,500), indirect \$900 (none), holds 1,830 share common (15,710) common and 2,700 (40) and \$101,000 debentures (none), Robert L. Smith, \$1,400 indirect compensation, Thomas J. Sullivan, director (16,100), 1,350 indirect compensation (none), and holds 1,302 share common (13,280) common and 2,340 (40) and \$15,000 debentures (none), William Zerkow, as compensation or hold 100.

Airline Tax Benefits Broadened by ODM

Office of Defense Mobilization has broadened airlines' opportunity to get accelerated tax compensation on a basis of 600 planes delivered in the problem time period. ODM has lengthened the period of eligibility for the tax benefit by almost two years.

For planes delivered during the target period, ODM permits a five-year write off instead of the normal seven years allowed by Bureau of Internal Revenue.

► **Realize Goal**—The new ODM ruling permits a rapid write-off of airplanes delivered within the five and a half year time frame Jan. 1, 1950, to June 30, 1955. The original ODM goal, set about a year ago, was 600 new transport airplanes from Apr. 1, 1951, to May 31, 1954. Approximately 500 planes have been delivered so far and an additional 60 are completed but have not been delivered.

Despite large initial capital commitment for these orders, it did not appear that the 600-plane goal would be attained within the original period. The new time-extension appears to make the 600-plane goal more realistic.

► **Was Mobilization**—Airlines accepting



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physicist personnel. One such facility is the Aero-Physics Field Laboratory, shown above. Another is the world's largest privately-owned supersonic wind tunnel. There are many more.

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FRENCH COMET REFUELS

Union Aeronautique de Transport's first 104 Comet 1A jet transport at La Bourget Airport, Paris (above) and at Marseilles Airport, Comblanchien, taking on jet fuel from four big-bodied refueling systems. The left photo details the refueling fueling point and also the Comet's first wheel main leading gear. UAT is an independent French airline operating scheduled routes between Paris, North and West Africa and the Middle and Far East. It assigned regular jet refueling service between Paris and Dakar via Comblanchien Feb. 19. Shown in the photo above is the jet refueling line delivery unit utilizing specially constructed booms for either window covering fueling. Disposition can be fixed with pump either to least pressure in a pressure-type fueling system or to provide pressure in a gravity feed condition. UAT is scheduled to get two additional Comet 1As.



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the rapid jet outflow provides much larger side of the engine by making the plane available for military use in the event of full war mobilization.

The two-engine aircraft must be modified to be ready for 40-hour transfer to overseas military transport service. Most airlines still are negotiating with Aer Marine Command on terms of their longer-range modifications.

Report Says CAB Is Strangling Bonuses

Civil Airmen's Bond is charged by the Senate Small Business Committee's annual report with stifling "death by delay" and "strangulation by regulation" in the reported lack of prompt action. The report was filed just prior to the Bond's appearance before the committee.

The committee has requested CAB to study Mar. 20 on steps it has taken to coordinate possible action in the transportation system.

The committee also asked that the Board for cheap fares to promote its function. Report indicates that the Committee's report is the result of a study of the report.

"This past year saw a stepping-up on the war of attrition against the small business segment of the aviation industry by CAB. CAB action against the regular airlines, who were the original target of low-cost attacks, took a number of forms, ranging from mild harassment to outright elimination of some of the carriers."

• Denial by CAB advice to the airlines excluded "default" of the Board to reconsider its refusal... of a certificate of public convenience and necessity for the proposed additional service and as a result by the Board to obtain authorization from Congress to report severe financial penalties for violations of CAB membership regulations.

• If CAB's study of the role of airlines

in air transportation does go on for another two years, "some of the airlines have protested that by the time it is completed all of them may already have been eliminated by CAB, thus defeating the purpose of the study."

• CAB, at the request of the President, recently agreed to reconsider its restrictive regulations in the transatlantic freight case against certifying all-cargo service across the North Atlantic. Instead of reaching a decision promptly, as the President apparently envisioned, CAB has ruled that the percentage must be as much as one, which may take years to decide. American carriers already led by British Airways carrier in the international freight field, by the time a decision is reached by CAB, they should be in the lead to certification, if they can too fast for the U.S. to overcome the handicap.

CPA Comet Crash Causes Are Sought

(McGraw-Hill World News)

Kennedy-Manning on the scene at London Airport indicate that the Comet 1A, which crashed near Mar. 3, may have developed an excessive nose-up attitude during takeoff, resulting in high drag and semi-drifted conditions preventing it from becoming airborne.

If so, the circumstances would almost duplicate the earlier crash of a BOAC Comet 1 at Compton Airport, Kent, Oct. 18 last. According to Wright (see p. 18), the official investigation report.

Investigators of the Kennedy crash are now seeking make it appear that the jet's controls failed had stopped along the strip.

The reports also indicate that the pilot successfully attempted to brake the aircraft, which cut through a bushy area lower at the edge of the run-

way, plunged into a deep ditch and became completely, killing all 31 persons aboard.

Intensity of the fire, which completely destroyed the plane made a detailed investigation of the wreckage difficult. The Comet 1A reportedly was loaded with 50,000 lb of fuel.

Five of the seven aboard were Canadian Pacific Airline crew members, the remaining two were British technicians, including one of the Hamilton Comet crew (Aviation Week Mar. 9, p. 17). Three of the Hamilton officials, chief pilot John Cunningham, Peter Moulden of the DH Regio Co., and Peter De Mott of the Comet service organization flew to Kennedy aboard a BOAC Comet to aid in the official investigation.

SHORTLINES

• Air France passenger service gained 16% in 1952 to 313,276,000, and freight tonnage climbed 21% to 35,146,800 with the same fleet in 1951. This year, company will operate Transoceanic Express Constellation for long-range flights and jet of the Hamilton Comet and helicopter Viscount Viscount for medium and short hauls.

• All-British Airlines passenger revenues last month of \$115,800 compare with \$79,530 of a year ago, while scheduled mileage flown dropped 9,000 mi. February traffic and the company's profit last but half of 1952 indicate a "good year," All-British says.

• American, Colombian National Airways, plans daily service to New York starting in April, compared with current service of four flights a week. Company also starts flights from Bogotá to Washington and Frankfurt, Germany, Apr. 10.

• Transoceanic Airlines' jet service Tokyo-Batavia service has been dropped. Civil Aeronautics Board for consultation with a similar Continental Air Lines case.

• British European Airways' helicopter will receive 50 passengers during the recent Belfast-Road Island, Coastal 64, delivery, and supplied two tons of medical and other supplies in 45 hr. flying time.

• British Commonwealth Pacific Airlines may be first carrier to open the Pacific with jet transport equipment. Canadian Pacific Airline's Comet 1A was scheduled to start this spring, but the Kennedy crash delays the company to only one way trip until delivery of Comet 2. BCPLA plans Pacific service

with Comet 2, which are ordered for late 1954 delivery.

• British Overseas Airways' jet service of Ontario's Glens Falls Airport BOAC board chairman, Sir Miles Thomas, says its present "sub-standard" condition would hamper jet service.

Company plans to install weather measurement at 45,000 ft. over the Atlantic with Comet 2 jets in 1954 before operating from New York-Nassau-Jamaica-Bermuda.

• Civil Aeronautics Administration on Mar. 16 added a new communication ground channel, 382.55 kc, and dropped the military ground channel, 449.5 kc. CAA also plans to drop the time-limited 305-kc ground channel a year from now. CAA says the new 382.55 kc is a step in a worldwide program to standardize the high-frequency spectrum and gives more freedom from tropical states.

The administration has asked that the proposed landing "license" by President Eisenhower be waived for remote operation terminals, including communication and traffic control stations. The administration has asked that the proposed landing "license" be waived for remote operation terminals, including communication and traffic control stations. The administration has asked that the proposed landing "license" be waived for remote operation terminals, including communication and traffic control stations.

• Colombian Airlines domestic Canadian and Bermuda passenger traffic in January increased 30% and 43%, respectively, compared to a year ago.

• Eastern Air Lines has installed an automatic telephone exchange at the Miami maintenance base, including office check area, mess pavilion, etc. Eastern's performance is expected to benefit most, but direct cost savings are anticipated, too, through increased maintenance efficiency.

• International Civil Aviation Organization will meet July 5 at Baghdad. Iraq will be the main theme of the meeting. Iraq will be the main theme of the meeting. Iraq will be the main theme of the meeting.

• Oakland Municipal Airport \$10 mil. long general obligation bond goes to public vote Apr. 21.

• Pan American World Airways has signed a wage contract giving increases of 10 to 15 cents a year to general personnel and about 50¢ a month to flight attendants. Some 5,000 workers are affected by the two-year contract.

Company's 25 Seattle-area base flows more than half a million passengers since introduction Apr. 1, 1951. PAA now operates 115 scheduled transport aircraft—jet- and propeller-driven Constellations, DC-6s and Comets.

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TCA SUPER CONNIE SEATING

Here in New York, Canada Air Lines is planning seating for the eight Lockheed Super Constellation it will put into New York-Airline service in 1954. The plane will have 36 berths and one mid-cabin door. Here is the breakdown of the cabin's first main section: 18 berths and 18 berths in forward compartment, 36 berths in main section, two berths in rear section and one berths in the aft compartment. There also will be two berths and one berths in the rear section.

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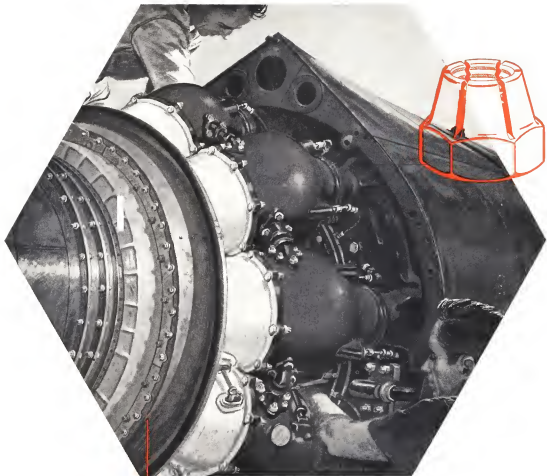
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